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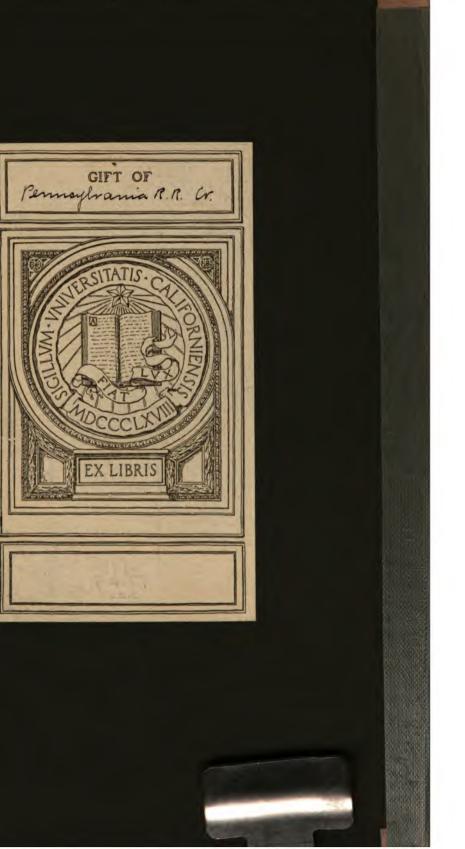
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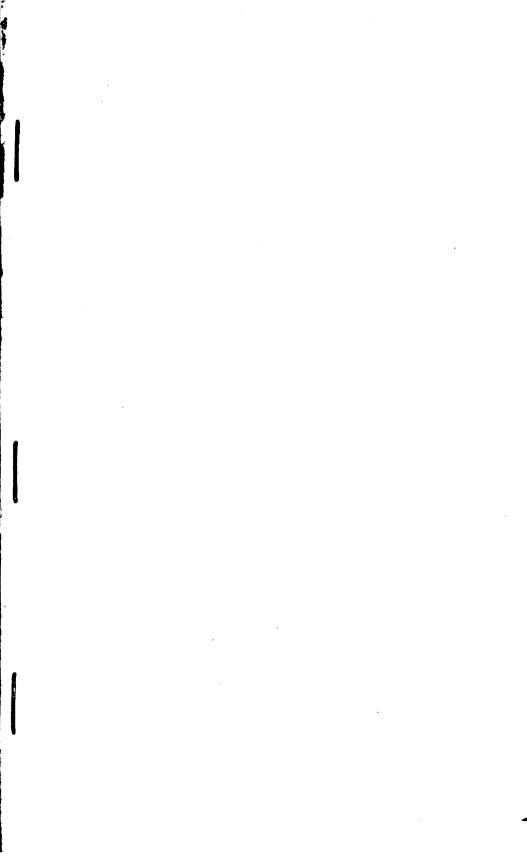
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PENNSYLVANIA RAILROAD COMPANY

TEST DEPARTMENT

LOCOMOTIVE TESTING PLANT

AT

ALTOONA, PENNA.

TESTS OF AN E2A LOCOMOTIVE

1910

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PENNSYLVANIA RAILROAD COMPANY

LOCOMOTIVE TESTING PLANT

ΑT

ALTOONA, PENNA.

1910.

TESTS OF "E2A" ATLANTIC TYPE, SIMPLE LOCOMOTIVE.
PENNSYLVANIA RAILROAD COMPANY.

BULLETIN No. 5

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The original program of tests that was planned by the Pennsylvania Railroad Company to be made on the Locomotive Testing Plant at St. Louis, in 1904, included tests of one of the Company's simple passenger locomotives of the Atlantic type with D valves* and a locomotive of this type was prepared and held in readiness for the tests, but as the time at St. Louis was not sufficient, these tests could not be carried out.

That tests of a simple two-cylinder passenger locomotive, made under the same conditions as were maintained in the tests of the four-cylinder balanced compound passenger locomotives, would be of particular interest has been apparent.

Upon the completion of the Testing Plant at its permanent location at Altoona this locomotive was placed upon it, and the Pennsylvania Railroad Company now makes public in the following pages the results of such a series of tests as was formerly contemplated.

This locomotive, No. 5266, has been tested by the same methods and under as nearly as possible the same conditions, using the same kind of coal as with the locomotives tested at St. Louis, so that comparisons are possible with these former tests. As the methods used in testing are given in detail in the report of the St. Louis tests, no extended description of them will be given here.

^{*} See "Locomotive Tests and Exhibits," P. R. R., St. Louis, 1904.

DESCRIPTION OF THE LOCOMOTIVE.

Locomotive No. 5266 is of the Atlantic type with two simple cylinders and is known as the "E2a" class. It is identical in all respects with the other locomotives of its class and may be taken as representative of a large class of passenger locomotives used on the Pennsylvania Railroad in regular service.

The locomotive was built in 1904 and has seen considerable service since that time. In preparing it for the tests it was taken into the shop and the boiler thoroughly cleaned and new tubes put in. New tires were put on the driving wheels to bring them up to the regular diameter of 80 inches. The machinery was thoroughly overhauled and put in good repair. The cylinders were found to be smooth and they were not rebored. The locomotive was then placed upon the plant and run for some time to get the bearing surfaces in good condition before beginning the tests.

Before the tests were completed the front driving wheel tires had become flat in one place, due, probably, to a soft place in the tire, and the locomotive was removed from the plant and the tires of the driving wheels turned.

The general dimensions of the locomotive are given below:

Total weight, in working order, lbs 184,167
Weight on drivers, in working order, lbs 110,001
Cylinders (simple) size inches201/2x26
Diameter of driving wheels, inches 80
Fire-box heating surface, square feet 156.86
Heating surface of tubes (water side)
square feet
Total heating surface (based on water side
tubes), square feet
Total heating surface (based on fire side
tubes), square feet2,319.26
Grate area, square feet 55.5
Boiler pressure, lbs. per square inch 205
Valves, typeWilson double ported, slide
Valve gearStephenson
Fire-box, type
Number of tubes
Outside diameter of tubes, inches 2
Length of tubes, inches 180

The maximum calculated tractive effort at starting is 22,500 pounds with 80 per cent. of the boiler pressure available as mean effective pressure in the cylinders. This is equal to 136.6 pounds per pound of mean effective pressure in the cylinders.

The ratio of weight on drivers to the calculated maximum tractive effort is 4.9 to 1.

GENERAL ARRANGEMENT OF LOCOMOTIVE.

Figure 918 shows the general arrangement of the locomotive and the location of the instruments used in testing.

BOILER.

The boiler, Figure 920, has no very unusual features; it is of the Belpaire type with a wide grate and sloping back head and throat sheet. The water spaces have been arranged with the idea of promoting good circulation. There is no brick arch, but there is what may be called a combustion chamber, though it is of small volume. This combustion space is increased by the dead grate at the front end of the grate. The feed water is delivered to the boiler through the back head, with an internal pipe to deliver it to the front end. There is no superheater or feed water heating device. The boiler is of steel throughout with plain tubes.

SMOKE Box.

The arrangement of the draft appliances and netting in the smoke-box is shown in Figure 921.

The diaphragm is perforated and is fitted with the usual movable lower part. There is an inside stack reaching down nearly to the centre of the smoke-box. The exhaust nozzle is single and the tip is below the centre line of the smoke-box. The steam pipe, or branch pipe, is a single pipe in this locomotive in the centre of the smoke-box.

Neither the diaphragm nor the nozzle was changed during the series of tests.

GRATE.

The grate is of the usual rocking finger type (see Figure 922) and can be shaken in four separate sections. At the front end there is a section of the grate without air inlets, or a "dead grate" about 18 inches wide. The grate is practically level. There is a drop grate section at both front and back of the firebox. The active shaking part of the grate has an area of about 31 square feet, while the total area, including the whole space at the top of the grate up to the boiler sheets, is 55.5 square feet.

Soon after the tests were started it was found that with the damper in the ash-pan open the air inlet was not sufficiently large for tests of heavy load and the inlet area was increased by cutting holes in the ash-pan sides, so that the area of inlet for air was increased from 2.3 square feet to 6.3 square feet. This latter area was found to give not more than seven-tenths of an inch of water vacuum at full load tests.

It is probable that the area of opening in the ash-pan that is required on the Testing Plant, where the locomotive is stationary, is in excess of what would be necessary to give similar draught conditions where the locomotive is in service on the road, though data is not at hand to determine this.

The coal used in the tests of No. 5266 was the Scalp Level coal as used in the tests at St. Louis. The average analyses for the two series of tests are given below:

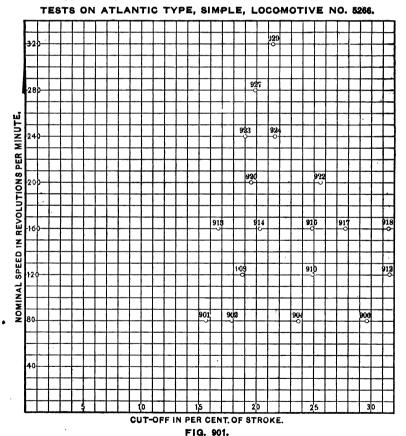
	St. Lo	uis 1	Γests.	Tests (of No ltoo	o. 5266 na.
Fixed Carbon	75.8 5	per	cent.	76.25	per	cent.
Volatile combustible.	16.25	"	"	16.13	"	"
Moisture	.9	"	"	1.60	"	"
Ash	7.00	"	"	6.02	"	"
	100.00	"	"	100.00	"	"
Sulphur determined						
separately	.90	"	"	.94	"	"
B. T. U. per pound of						
coal	15025			15143		

In the following tables and plots the items of most general interest are given, while the complete records of the tests are shown in the appendix.

The conditions under which the tests were made were selected in the following manner: The reverse lever latch was placed in the notch which would give the least possible cut-off in the cylinders, and with fully opened throttle and constant speed a test was run. Then the reverse lever was advanced to the next notch, giving a longer cut-off and another test run. This increase of cut-off was continued until at this speed the boiler would fail to supply steam at approximately working pressure. This process was then repeated for the next higher speed. Thus the tests show the performance of the locomotive for almost its whole range of action. The higher power tests at each speed showing, with certain exceptions, the power that the locomotive is capable

of delivering for a considerable length of time, such as two or three hours or the time required for a run over a 100-mile division of road.

This method of testing the locomotive under conditions which could be sustained for a considerable time, while it is the only fair method, does not, of course, give the much higher power that could be shown for a test of short duration, where the reserve power of a boiler full of heated water is drawn upon for a short time without using the injector to keep up the supply. It will be noted that in all of the tests that the injector was in operation practically all of the time of the test. (See item No. 226 in appendix.)



It has been the custom in locomotive tests to obtain a certain fixed evaporation for each square foot of heating surface or a certain quantity of coal burned per square foot of grate surface

before ending the test, so that the total quantities would be approximately equal for tests at either light or heavy power.

While it cannot be said that any fixed method was rigidly adhered to in these tests, an endeavor was made to obtain an evaporation of 30 pounds of water for each square foot of heating surface or a total of approximately 70,000 pounds, though no tests were made of more than three hours duration. At speeds of 240 and 280 revolutions per minute many difficulties arise that limit the possibility of making successful tests, so rather than incur the risk of having to stop the locomotive with a test uncompleted, the time of these high speed tests was reduced to an hour or an hour and a half. As data throughout the full range of the boiler capacity can be determined at the intermediate speeds, there is little gained by running these high speed tests longer than is required to obtain enough readings to determine the performance of the engines of the locomotive and the draw-bar pull.

BOILER PERFORMANCE

GENERAL CONDITIONS-TABLE No. 901.

The data for the tests in tables 901 to 908 inclusive are TABLE No. 901—GENERAL BOILER CONDITIONS.

Iđ	entification of Test	Test,	Average Pressure Lbs. Per Sq. Inch			Av. Temp. Degrees F.		
Test Number	Laboratory Designation	Duration of Te Minutes	Boiler Pressure	Atmospheric Pressure	Testing Plant	Feed Water	Total Coal Fired Per Sq. Ft. of Grate,	
		(Cal)	(217)	(221)	(208)	(211)	(Cal	
901	80-15-F	180	201.3	14.06	61.0	48.0	92.	
002	80-20-F	180	200.1	14.16	64.0	46.4	105.	
904	80-25-F	180	198.5	14.19	65.0	48.0	118.	
908	120-20-F	180	201.0	14.06	69.3	48.5	134.	
913	160₁15-F	180	198.0	14.24	60.0	45.2	151.0	
914	160-20-F	180	202.9	14.30	55.5	43.7	166.	
906	80-30-F	180	202.6	14.15	59.0	40.0	160.	
910	120-25-F	180	200.5	14.12	61.8	47.6	182.2	
920	200-20-F	150	202.0	14.12	53.0	42.6	171.	
916	160-25-F	150	200.0	14.37	46.5	42.2	195.f	
923	240-15-F	90	196.4	13.97	60.5	40.8	138.8	
912	120-30-F	150	202.7	14.10	64.0	42.2	182.	
917	160-27-F	180	188.4	14.15	60.0	46.8	262.3	
924	240-20-F	60	197.5	14.04	61.0	40.5	111.	
927	280-15-F	60	194.4	14.03	51.5	41.0	91.	
922	200-25-F	72	202.1	14.30	54.0	41.8	109.2	
918	160-30-F	60	186.1	14.11	61.5	50.1	101.6	

arranged according to the equivalent evaporation per hour (item 344, table No. 902), as this is a convenient index of the rate at which the boiler is working. The average steam pressure (item 217) can best be studied by reference to the graphical logs of the tests where the variations in pressure at each 10-minute interval are shown. The pressure reading was obtained by means of a sensitive gage mounted near the locomotive and connected to it by a flexible pipe. The gage has been found to give better service in this position than when mounted on the locomotive and exposed to the heat of the boiler. A correction was made in the gage reading for the head of condensed steam in the gage connection pipe.

As indicated in column 211, the feed water temperature was, at times, as low as 40° F, making a difference between the actual weight of water evaporated per hour and the equivalent evaporation of as much as 4,983 pounds.

The last column of table 901 gives the total coal per square foot of grate for the whole time of the test. In two tests only, the quantity is below 100 pounds.

EVAPORATION—TABLE 902.

This table shows the rates at which the boiler delivered steam to the engines, and it also shows the range of this delivery and the practical limitations upon the boiler capacity. Starting with an evaporation of 14.673 pounds per hour, the rates per shour advance by fairly even stages until an evaporation of about 30.000 pounds is reached. Where an evaporation of 30,721 pounds per hour is shown in test 918 the steam pressure, as shown by the graphical log for this test, could not be maintained and the upper limit of boiler delivery was exceeded in this test. The boiler may be expected to deliver a maximum of 30,000 pounds of steam per hour with this coal and these draught arrangements. The quality of the steam does not vary greatly from a mean of about 98.5 per cent., or practically dry steam. and the results do not indicate that a greater amount of moisture is present in the steam when the boiler is delivering large quantities of steam than when the evaporation is low.

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TABLE No. 902—EVAPORATION.

Id	entification of Test	1 .		er and eam		Calorime Result		.
Test Number	Laboratory Designation	Duration of Test,	Total Lbs. Evaporated	Pounds Evaporated Per Hour	Quality Steam in Dome	Quality Steam in Branch Fipe	Degrees Supericat Branch Pipe	Equivalent Evaporation, Lbi Per Hour
	<u>'</u>	(Cal)	(264)	(340)	(228)	(229)	(230)	(344)
901	80-15-F	180	44020	14673	.9856	.9983	0	17806
902	80-20-F	180	48226	16075	.9866	.9997	Ō	19546
904	80-25-F	180	55536			1.0022	4.00	22466
908	120-20 ₄ F	180	60406			1.0024	4.20	24434
913	160-15-F	180	62276	20759	.9864	1.0055	9.60	25259
914	160-20-F	180	66120	22040	.9854	1.0067	11.72	26851
906	80-30-F	180	67608	22536	.9845	.9994	0	27519
910	120-25-F	180	70001	23334	.9860	1.0069	12.08	28330
920	200-20(F	150	65283	26113	.9856	1.0098	17.16	31841
916	160-25-F	150	66090	26436	.9859	1.0106	18.57	32246
923	240-15-F	90	41048			1.0091	15.93	33383
912	120-30-F	150	09273		.9851	1.0071	12.43	33792
917	160-27-F	180	86010		.9860	1.0202	35.51	34793
924	240-20 F	60	28670			1.0093	16.29	35014
927	280-15-F	60	28890		.9854	1.0084	14.73	35240
922	200-25-F	72	36360		.9859	1.0127	22.23	36981
918	160-30-F	60	30721	30721	.9860	1.0218	38.38	37170

Boiler Power-Table 903.

The boiler horse-power (item 349) is based upon the generally accepted unit of an equivalent evaporation of 34.5 pounds of water per hour for each boiler horse-power. The range of the tests is from about 500 to 1,000 boiler horse-power. This table shows that the boiler will deliver about 1,000 boiler horse-power, which is at the rate of about .43 of a horse-power per square foot of heating surface, or 2.32 square feet of heating surface per horse-power. There is about 18 horse-power delivered per square foot of grate surface.

11
TABLE No. 903—BOILER POWER.

Iđe	entification of Test	.		valent tion, Lbs.	Boiler Horse-Power			
Test Number	Laboratory Designation	Duration of Test, Minutes	Per Sq. Ft. of Grate Surface Per Hour	Per Sq. Ft. of Heating Surface Per Hour	Total	Per Sq. Ft. Heating Surface	Per Sq. Ft. Grate Surface	
		(Cal)	(Cal)	(345)	(349)	(Cal)	(Cal)	
901	80-15-F	180	321	7.68	516.0	.222	9.30	
902	80-20 F	180	352	8.43	566.6	.244	10.21	
904	80-25-F	180	405	9.69	651.1	. 281	11.73	
908	120-20-F	180	440	10.54	708.2	.305	12.76	
913	160-15(F	180	455	10.89	732.1	.316	13.19	
914	160-20-F	180	484	11.58	778.3	. 336	14.02	
906	80-30-F	180	496	11.87	797.7	.344	14.37	
910	120-25 F	180	510	12.21	821.2	. 354	14.80	
920	200-20-F	150	574	13.73	922.9	.398	16.63	
916	160-25-F	150	581	13.90	934.7	.403	16.84	
923	240-15-F	90	602	14.39	967.6	.417	17.43	
912	120-30-F	150	609	14.68	979.4	. 422	17.65	
917	160-27 F	180	627	15.00	1008.5	.435	18.17	
924	240-20-F	60	631	15.10	1014.9	.438	18.29	
927	280-15-F	60	635	15.19	1021.4	.440	18.40	
922	200-25-F	72	666	15.94	1071.9	.462	19.31	
918	160-30-F	60	670	16.03	1077.4	.465	19.41	

COAL AND RATE OF COMBUSTION-TABLE 904.

The coal fired per hour ranges from 1,665 to 6,101, but it does not follow exactly the increase in evaporation. This can be accounted for principally as due to variation in estimating the depth of fire at the beginning and end of the test, and the inconsistencies are most marked in the tests of short duration. From observation and as indicated on the graphical logs, the rate of firing was as uniform as can be expected.

12

TABLE No. 904—COAL AND RATE OF COMBUSTION.

Id	entification of Test	٠,	_	1	Fuel n Poun	ds		ite of bustion
Test Number	Laboratory Designation	Duration of Test,	Total Dry Coal Fired	Total Combustible By Analysis	Dry Coal Fired Per Hour	Combustible Fired Per Hour	Dry Coal Fired Fer Sq. Ft. of Grate Per Hour	Dry Coal Per Sq. Ft. Heating Surface Per Hour
		(Cal)	(235)	(236)	(338)	(Cal)	(339)	(Cal)
901	80-15-F	180	4994	4723	1665	1574	30.00	.718
902	80-20-F	180	5802	5392	1934	1797	34.85	. 834
904	80-25-F	180	6530	6140	2177	2047	39.23	.939
908	120-20-F	180	7365	6926	2455	2309	44.24	1.059
913	160-15-F	180	8186	7742	2729	2581	49.17	1.177
914	160-20-F	180	8995	8508	2998	2836	54.01	1.293
906	80-30-F	180	8797	8212	2932	2737	52.83	1.264
910	120-25-F	180	10000	9410	3333	3137	60.04	1.437
920	2004204F	150	9235	8735	3694	3494	66.56	1.593
91 6	160-25-F	150	10552	9981	4221	3992	76.05	1.820
923	240-15-F	90	7620	7113	5080	4742	91.53	2.190
912	120-30 F	150	9970	9335	3988	3734	71.86	1.720
917	160-27-F	180	14405	13547	4802	4516	86.53	2.070
924	240-20-F	60	6101	5695	6101	5695	109.93	2.631
927	2-80-15-F	60	5012	4678	5012	4678	90.31	2.161
922	200-25-F	72	5980	5599	4983	4666	89.78	2.149
918	160 30-F	60	5581	5249	5581	5249	100.58	2.406

CINDERS AND SPARKS-TABLE 905.

As the coal used in these tests was of a friable nature and as much of it was of very small size when fired, it is to be expected that the quantities of cinders and sparks will be large. In test 918, laboratory designation 160—30—F, the cinders caught in the smoke-box were 987 pounds, and this quantity was sufficient to fill the smoke-box, which is not of the self-cleaning design, so that the draft was obstructed and the boiler failure, which occurred in this test, is directly traceable to this cause.

The calorific value of the cinders and sparks is high. They represent practically unburned coal, and in view of the large quantities drawn through the tubes it is apparent that better results could be expected from burning this quantity of coal on a much larger grate where the draft action need not be so intense in order to burn the quantity of fuel required.

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TABLE No. 905—CINDERS AND SPARKS.

Id	lentification of Test	ŧ.	ı	otal in Per Ho			Calorific Value B. T. U. Per Lb.	
Test Number	Laboratory Designation	Duration of Test, Minutes	Cinders In Smoke-Box	Sparks from Stack	Cinders and Sparks	of Cinders	of Sparks	
		(Cal)	(238)	(239)	(240)	(250)	(251)	
901	80-15-F	180	52	16	68	11713	10868	
902	80-20-F	180	46	10	56	10370	11784	
904	80-25-F	180	82	16	98	12491	11784	
908	120-20-F	180	101	23	124	10606	8484	
913	160-15-F	180	98	43	141	12770	8910	
914	160-20- F	180	194	47	241	11048	9860	
906	80-30-F	180	66	47	113	11291	10065	
910	120-25-F	180	236	15	251	11194	11017	
920	200-20-F	150	204	85	289	9471	11378	
916	160425-F	150	302	128	430	9287	9042	
923	240-15-F	90	508	84	592	10506	9299	
912	120-30-F	150	110	153	263	11998	12057	
917	160-27-F	180	492	140	632	9701	11617	
924	240-20-F	60	514	95	609	12157	11977	
927	280-15-F	60	584	68	642	11472	12197	
922	200-25-F	72	316	208	524	11523	11198	
918	160-30-F	60	987	238	1225	11497	10899	

DRAUGHT AND RATE OF COMBUSTION.

SMOKE-BOX AND FIRE-BOX TEMPERATURES—TABLE No. 906.

In this table are shown the results of the observations of the draught, and in Fig. 902 these draught results are plotted in connection with the amounts of coal burned. The figures show wide variations, and this is to be expected, as the draught is influenced by a number of factors, such as the thickness of the fire, the boiler pressure and by the position of the fire door. The readings are the average of readings taken at the beginning of each tenminute interval without regard to whether the fire door was

TABLE No. 906—DRAUGHT, RATE OF COMBUSTION, SMOKE-BOX AND FIRE-BOX TEMPERTURES.

Id	Identification of Test		I	Draught in Inches of Water			Degi	14	
Test Number	Laboratory Designation	Duration of Test, Minutes	In Front of Diaphragm	Back of Diaphragm	In Fire-Box	In Ash-Pan	In Fire-Box	In Smoke-Box	Dry Coal Per Sq. Grate Surface, Per Hour, Lba
		(Cal)	(222)	(223)	(224)	(225)	(212)	(207)	(339)
901	80-15-F	180	2.0	1.8	.6	.2	1774	562	30.00
902	80-20-F	180	2.1	1.9	.8	.1	1918	579	34.85
904	120-20-F	180	3.3	3.1	1.4	.7	1803	618	39.23
908	160-15-F	180	3.9	3.4	1.7	.7	1859	644	44.24
914	160-20-F	180	3.1	2.8	.9	.2	2078	633	49.17
906	80-30-F	180	3.7	3.2	1.2	.2	1952	654	54.01
910	120-25-F	180	3.4	2.9	.7	.3	1915	630	52.83
920	200-20-F	180	5.1	4.5	2.3	1.0	1965	672	60.04
916	160425-F	150	5.0	4.2	1.3	.2	2076	679	66.56
923	80-25-F	150	5.2	4.4	1.5	.3	1935	681	76.05
912	240-15-F	90	5.6	4.7	1.3	.2	2025	693	91.53
924	120-30-F	150	4.9	4.2	1.4	.3	2077	665	71.86
927	160-27-F	180	7.7	6.2	2.1	.3	2058	719	86.53
922	240-20-F	60	5.4	4.6	1.4	.3	2266	675	109.93
918	280-15-F	60	5.6	4.9	1.5	.2	2165	715	90.31
917	200-25-F	72	6.0	5.1	1.6	.3	2180	694	89.78
913	160-30-F	60	8.9	8.0	3.0	1.3	2143	740	100.58

open or not. As a matter of fact, in some of the heavier power tests the fire door is open more than one-half of the time, and as this is one of the fixed conditions governing the intensity of the draught, it has not been eliminated from the readings of the average draught.

Fire-box and smoke-box temperatures were measured by means of thermo couples.

EVAPORATIVE PERFORMANCE—TABLE 907.

In Figure No. 905 the equivalent evaporation is plotted with the evaporation per square foot of heating surface. The equiva-

15
TABLE No. 907—EVAPORATIVE PERFORMANCE.

Iđe	entification of Test	ي]	Evaporative Performance	3 8		
Test Number	Laboratory Designation	Duration of Test, Minutes	Total Water Divided by Total Coal	Equivalent Evaporation Per Pound of Dry Coal	Equivalent Evaporation Per Pound of Combustible	B. T. U. Per Pound of Dry Coal	Efficiency of Boller
	j	(Cal)	(Cal)	(347)	(348)	(248)	(350)
901	80-15-F	180	8.57	10.69	11.31	15264	67.65
902	80-20-F	180	8.21	10.11	10.88	15077	64.76
904	80-25-F	180	8.42	10.32	10.98	15167	65.71
908	120-20-F	180	8.12	9.95	10.58	15167	63.36
913	160-15-F	180	7.40	9.26	9.79	15264	58.59
914	160-20-F	180	7.15	8.96	9.46	15264	56.68
906	80-304F	180	7.60	9.39	10.05	15020	60.38
910	120-25-F	180	6.92	8.50	9.03	15167	54.13
920	200-20-F	150	6.88	8.62	9.11	15264	54.52
916	160-254F	150	6.09	7.64	8.08	15264	48.34
923	240-15-F	90	5.33	6.57	7.04	15020	42.25
912	120-30-F	150	6.85	8.47	9.05	15057	54.32
917	160-27 ₁F	180	5.91	7.25	7.70	15167	46.17
924	240-20-F	60	4.65	5.74	5.15	15020	36.91
927	280-15-F	60	5.70	7.03	7.53	15020	45.20
922	200-25-F	72	6.00	7.42	7.93	15057	47.59
918	160-30-F	GO	5.45	6.66	7.08	15167	42.41

lent evaporation per pound of coal ranges from 10.69—which is obtained at the lowest rate of evaporation, viz: 7.68 pounds per square foot of heating surface— to a minimum of 5.74. The highest rate of evaporation was 16.09 pounds per square foot of heating surface.

From the results in this table it is evident that the economical performance of the locomotive boiler is very creditable when compared with results obtained from stationary boilers. The rates of coal burning and evaporation for the locomotive begin at and extend beyond the maximum of the ordinary stationary boiler.

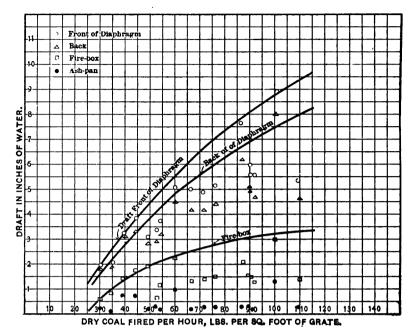


FIG. 902-DRAFT AND RATE OF COMBUSTION.

As shown in column 248, the calorific value of the dry coal in B. T. U.'s is very uniform for all of the tests. The determinations of heating value were made from samples taken from each car of coal used. These samples were taken from the coal conveyor as the coal was being placed in the testing plant coal bins.

The efficiency of the boiler, as given in column 350, is based upon the calorific value of the dry coal.

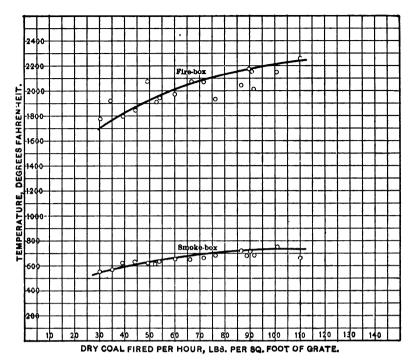


FIG. 903—FIRE-BOX AND SMOKE-BOX TEMPERATURES.

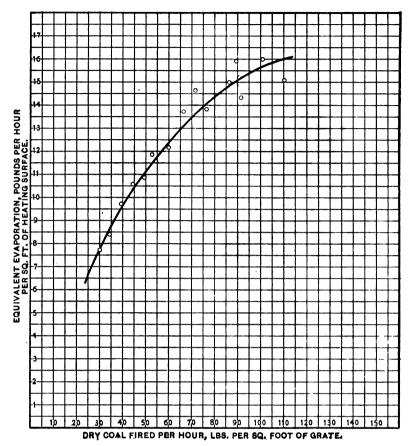


FIG 904-RATE OF COMBUSTION AND RATE OF EVAPORATION.

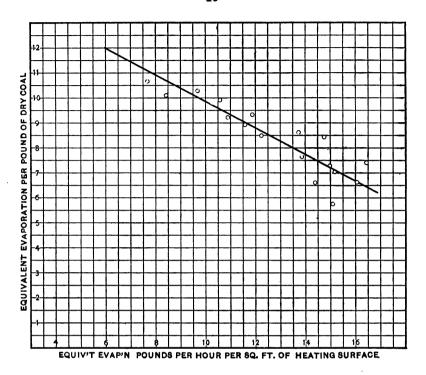


FIG. 905—RATE OF EVAPORATION AND EVAPORATION PER LB. OF COAL.

SMOKE-BOX GASES-TABLE 908.

The analysis of the smoke-box gases is of interest in showing the completeness of the combustion, and by reference to column 254 a very small percentage of carbon monoxide is shown

Identification of Test Analysis of Smoke-Box Gases Calorific Value Coal Duration of Test, Coal, Lost by Presence of CO Per Cent. of Heat Per Cent.Carbon Minutes Test Number Per Cent. Nitrogen Per Cent. Monoxide Per Cent. Carbon Dioxide Laboratory 0 Designation (254)(Cal) (253)(256)(Cal) (Cal) (255)901 80-15-F 180 9.26 80.26 14849 0 0 10.46 902 80-20-F 180 8.40 Ü 10.67 80.93 14896 0 904 80-25-F 180 11.80 0 7.80 80.30 15009 0 908 180 15009 0 120-20-F 8.70 0 10.50 80.80 913 180 .13 0.61 160-15-F 6.8680.80 14849 12.20 914 180 10.30 0 9.06 80.60 0 160-20-F 14849 80-30-F 906 180 8.53 0 9.67 81.80 0 14853 910 120-25-F 180 5.40 0 13.60 80.90 15009 0 920 200-20-F 150 9.13 .06 14849 0.33 10.33 80.46 916 160-25-F 150 9.73 14849 80.60 0.36

TABLE No. 908-SMOKE-BOX GASES.

in any of the tests and the losses in heat from the presence of CO, as shown in the last column of the table, are correspondingly small.

.06

.60

.20

2.00

1.20

.60

1.60

0

5.20

6.86

2.60

6.40

5.60

6.60

4.70

90

150

180

60

60

72

240-15-F

120-30-F

160-27-F

240-20-F

280-15-F

200-25-F

160-30-F

923

912

917

924

927

922

918

9.60

82.20

81.80

82.40

82.40

81.80

82.00

82.00

14853

14853

15009

14853

14853

14853

15009

7.31

2.28

1.03

9.13

6.06

2.57

11.00

11.33

14.40

11.00

10.60

10.20

12.70

PERFORMANCE OF ENGINES

GENERAL ENGINE CONDITIONS—TABLE 909.

The tests in this and the following tables are arranged according to speed and cut-off, beginning with a speed of 80 revolutions per minute and a nominal cut-off of 15 per cent. cut-off at 80 revolutions per minute was increased until it became evident that a further increase in cut-off would result in slipping the driving wheels, should the adhesion become momentarily reduced from any cause. The limit of the boiler to supply steam was not nearly reached at this speed, nor was it quite reached at 120 revolutions, though the evaporation at 120 revolutions per minute would indicate that it is close to the limit of boiler power. At 160 revolutions per minute, or 38.2 miles per hour, the boiler power limit was reached and exceeded, and for this and the higher speeds the danger of slipping was not a factor in limiting the cut-off used.

TABLE No. 909—GENERAL ENGINE CONDITIONS.

Id	entification of Test	ļ,		_	oke	Ster Pres	am Sure
Test Number	Laboratory Designation	Duration of Test, Minutes	Revolutions Per Minute	Speed, Miles Per Hour	Cut-off, Fer Cent. of Stroke	In Boller, Lbs., Per Sq. Inch	In Brancà Pipe, Lòs., Per Sq. Inch
		(Cal)	(198)	(199)	(268) to (271)	(217)	(220)
901	80-15-F	180	80.00	19.10	15.7	201.3	198.3
902	80-20-F	180	80.00	19.10	17.9	200.1	197.3
904	80-25-F	180	79.99	19.09	23.7	198.5	192.8
906	80-30-F	180	80.00	19.01	29.7	202.6	199.8
908	120-20-F	180	120.00	28.65	18.8	201.0	197.7
910	120-25-F	180	120.00	28. G 5	24.9	200.5	197.5
912	120-30-F	160	120.00	28.65	31.7	202.7	197.8
913	160-15-F	180	160.00	38.20	16.7	198.0	195.0
914	160-20-F	180	160.00	38.20	20.2	202.9	198.2
916	160-25-F	150	160.00	38.20	24.9	200.0	195.0
917	160-27-F	180	160.00	38.20	27.7	188.4	185.6
918	160-30-F	60	160.00	38.20	31.5	186.1	181.8
920	200-20-F	150	200.00	47.75	19.5	202.0	197.4
922	200-25-F	72	200.00	47.75	25.5	202.1	197.1
923	240-15-F	90	240.00	57.30	19.0	196.4	194.2
924	240-20-F	60	240.00	57.30	21.6	197.5	195.1
927	280-15-F	60	280.00	66.85	19.9	194.4	191.7
929	320-15 ₄ F		320.17	76.08	21.4	196.3	

Test 929, at 320 revolutions per minute, was not made as one of the regular series in which all observations were recorded, but the locomotive was run for about 20 minutes at this speed and six indicator diagrams taken. The fore and aft vibration.

due to the unbalanced reciprocating weights, is so great at this speed that it was thought best not to subject the dynamometer to these violent shocks for a longer time. It is evident also from the draw-bar pull record obtained at this speed that the dynamometer, unless protected from the effect of these forces, cannot give a true indication of the draw-bar pull.

Between the dynamometer and the locomotive are placed oil dash-pots to absorb the vibrations which are present at all speeds, and for the lower speeds the dash-pots effectually control these unbalanced forces. If it were possible to run this locomotive at 320 revolutions with a cut-off of 25 or 30 per cent., it is probable that the action of the steam in the cylinders would assist the dash-pots in reducing these forces.

It has been found that if the throttle is suddenly closed at speeds of 280 or 320 revolutions, the vibrations set up are very violent in the absence of compression in the cylinders. The locomotive could not maintain the steam pressure, however, with the cut-off greater than about 15 per cent.

From an inspection of the diagram (Fig. 910) and table 909, (items 268-272), it is apparent that tests at different speeds, while run with the reverse lever in the same notch, do not have the same actual cut-off in the cylinders, but the cut-off point becomes later as the speed increases, due, probably, to a springing of the valve motion. This effect is so marked that the locomotive will run forward at the higher speeds with the reverse lever in one of the notches of the backward motion. As shown in table 909, the cut-off increases from 15.7 per cent. at 80 revolutions per minute to 21.4 per cent. at 320 revolutions per minute, while nominal cut-off or reverse lever notch remains the same.

Mean Effective Pressure, Indicated Horse-Power and Steam Consumption—Table 910.

The steam consumption decreases as the indicated horse-power increases, and while the best result is 23.81 pounds of dry steam per indicated horse-power hour, the minimum rate of which the engines are capable does not appear to have been reached before the limit of the boiler to supply steam had been found.

TABLE No. 910—MEAN EFFECTIVE PRESSURE, INDICATED HORSE-POWER AND STEAM CONSUMPTION.

Id	entification of Test	٠	, 4		
Test Number	Laboratory Designation	Duration of Test, Minutes	Mean Effective Pressure, Lbs. Per Sq. Inch	Indicated Horse-Power	Dry Steam Per Indicated Horse-Power Hour, Lbs.
		(Cal)	(Cal)	(379)	(381)
901	80-15-F	1:80	60.56	419.8	33.54
902	80-20-F	180	68.81	477.2	32.27
904	80-25-F	180	84.47	585.6	30.65
906	80-30-F	180	104.91	727.9	29.94
908	120-20-F	180	66.13	687.6	28.81
910	120-25-F	180	81.83	851.1	26.70
912	120-30-F	150	97.63	1015.4	26.63
913	160-15-F	180	54.02	748.8	26.75
914	160-20-F	1.80	59.63	826.8	25.34
916	160-25-F	150	72.96	1011.6	25.23
917	160-27-F	180 •	76.04	1055.0	26.50
918	160-30-F	60	81.74	1133.4	26.46
920	200-20-F	150	58.78	1018.6	24.83
922	200-25-F	72	70.59	1223.7	23.84
923	240-15-F	90	52.18	1085.4	24.60
924	240-20-F	60	55.98	1164.5	24.37
927	280-15-F	60	48.56	1178.4	23.81
929	320-15-F			1281.3	

It is to be noted that the highest sustained output of the boiler was 30,300 pounds of steam per hour and that this gives a maximum of 1,223.7 indicated horse-power. Unless a greater supply of steam than 30,300 pounds can be obtained from the boiler, the maximum horse-power will be about 1,200 without regard to the speed. Larger horse-powers in road service or on the testing plant may be obtained for short intervals as already noted.

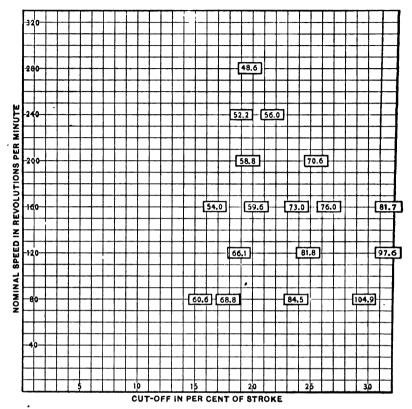


FIG. 906-MEAN EFFECTIVE PRESSURE.

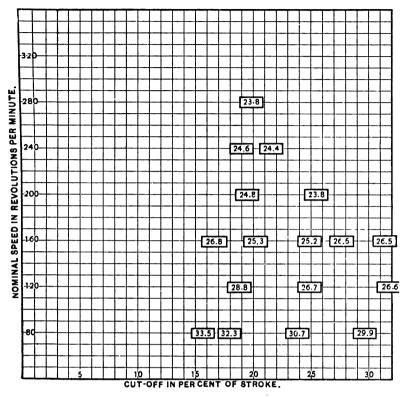


FIG. 907-DRY STEAM PER I. H. P. HOUR.

PERFORMANCE OF LOCOMOTIVES

DYNAMOMETER RECORDS—Table 911.

The draw-bar pull was measured by means of a lever dynamometer the details of which have been given in previous bulletins.

In the case of test 929, as explained in another place, the dynamometer reading was not correct, and the draw-bar pull and dynamometer horse-power for this test were derived from the indicated horse-power by assuming a machine efficiency of 70 per cent. for this speed.

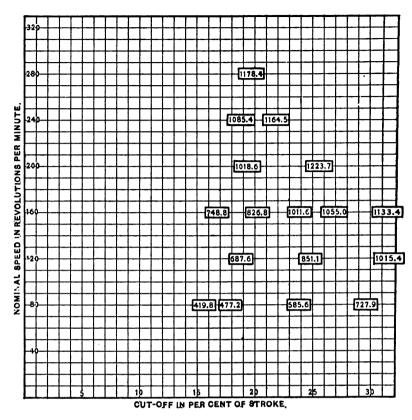


FIG. 908-TOTAL INDICATED HORSE POWER.

TABLE No. 911-DYNAMOMETER RECORDS.

Iđe	entification of Test	1				
Test Number	Laboratory Designation	Duration of Test, Minutes	Draw-bar Pull in Pounds	Dynamometer Horse-Power	Dry Coal Per D. H. P. Hour	Dry Steam ' Per D. H. P. Hour
•		(Cal)	(265)	(383)	(384)	(385)
901	80-15-F	180	6427	327.3	5.09	43.02
902	80-20-F	180	7653	389.8	4.96	39.50
904	80-25-F	180	9810	499.6	4.36	35.92
906	80-30-F	180	12475	632.3	4.64	34.46
908	120-20 F	180	7280	556.2	4.42	35.16
910	120-25-F	180	9438	721.1	4.62	31.51
912	120-30-F	150	11785	900.8	4.43	29.59
913	160-15-F	180	5578	568.2	4.80	35.26
914	160-20-F	180	0538	665.9	4.50	31.46
916	160-25-F	150	8155	830.7	5.08	30.73
917	160-27-F	180	8757	892.1	5.38	31.34
918	160-30-F	60	9571	975.0	5.72	30.83
920	200-20-F	150	6199	789.4	4.68	32.04
922	200-25-F	72	7701	980.6	5.08	29.75
923	240-15-F	90	4940	880.7	5.77	30.31
924	240-20-F	60	5908	902.8	6.76	31.43
927	280-15-F	60	4752	847.2	5.92	33.12
929	320-15-F		*4424	*896.9	l —	

* Estimated.

The dry coal per dynamometer horse-power ranges from 4.42 pounds to 6.76.

MACHINE FRICTION-TABLE 912.

Throughout this series of tests the driving axle bearings were lubricated with oil. The main and side rods, except the front end of the main rods, were lubricated with hard grease. The cylinders were lubricated with oil by means of a sight feed lubricator.

The machine friction in draw-bar pull is a fairly uniform quantity, ranging from 1,417 to 1,909 pounds; in test 923 it is 1,148.

• MAXIMUM POWER OF THE LOCOMOTIVE.

From the diagrams (Figs. 909 and 910) the draw-bar pull that this locomotive is capable of exerting for a considerable

28

TABLE No. 912-MACHINE EFFICIENCY.

Identification of Test		Machine Friction in			in	,
Test Number	Laboratory Designation	Duration of Test, Minutes	Horse-Power	Mean Effective Pressure, Lbs. Per Sq. Inch	Draw-Bar Pull, Pounds	Machine Efficiency, Per Cent,
	, 	(Cal)	(395)	(396)	(397)	(398)
901	80-15-F	180	92.5	13.34	1816	77.96
902	80-20-F	180	87.4	12.57	1716	81.68
904	80-25-F	180	86.0	12.40	1689	85.35
906	80-30-F	180	95.6	13.78	1880	86.87
	Average		90.4	13.02	1777	
908	120-20-F	180	131.4	12.63	1652	80.89
910	120-25-F	180	130.1	12.50	1702	84.71
912	120⊬30-F	150	114.6	11.01	1499	68.71
	Average	i	125.4	12.05	1618	
913	100-15-F	180	180.6	13.01	1417	75.88
914	160-20-F	180	160.9	11.60	1579	80.54
916	160-25-F	150	180.9	13.03	1775	82.11
917	160-27-F	180	162.9	11.74	1599	84.56
918	160-30-F	60	158.4	11.41	1554	86.02
	Average		168.7	12.16	1585	
920	200-20-F	150	229.2	13.21	1805	77.49
922	200-25-F	72	243.1	14.01	1909	80.13
- 40	Average		236.2	13.61	1857	
923	240+15-F	90	204.7	8.43	1148	81.14
924	240-20-F	60	261.7	12.57	1713	77.53
	Average		233.2	10.50	1431	
927	280-15-F	60	331.2	13.64	1858	71.89

length of time has been estimated by the method formerly used in connection with the St. Louis tests, and which will be repeated here as applied to this locomotive.

The maximum power of a locomotive depends upon the relation between the amount of water which can be evaporated by the boiler and the efficiency of the cylinders; for example, if the maximum evaporative power of a locomotive boiler is W pounds of dry steam per hour and the cylinders require N pounds of dry steam per horse-power hour, then the maximum horse-power of the locomotive is represented by $\frac{W}{N}$, except that the maximum power may be limited by the adhesion of the driving wheels at

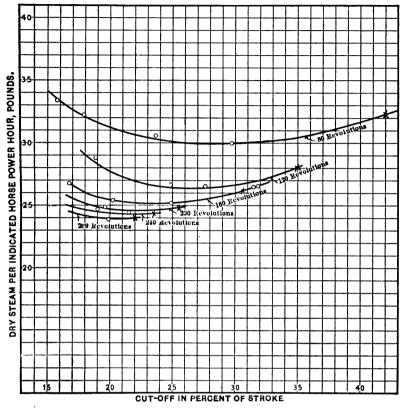


FIG. 909-STEAM CONSUMPTION.

low speeds. The maximum evaporative power of this boiler under the conditions of these tests is about 30,000 pounds of dry steam per hour. Fig. 909 shows the relation between steam consumption per indicated horse-power and cut-off at the several speeds. Similarly, Fig. 910 shows the relation between indicated horse-power and cut-off for the several speeds.

In each diagram the curves have been extended beyond the actual experimental points.

It is now only necessary to select for each speed the cut-off at which the product of indicated horse-power, as shown by Fig. 910 and steam consumption, as shown by Fig. 909, is approximately 30,000 pounds (the maximum capacity of the boiler.) These critical cut-offs are indicated on the diagrams (Figs. 909)

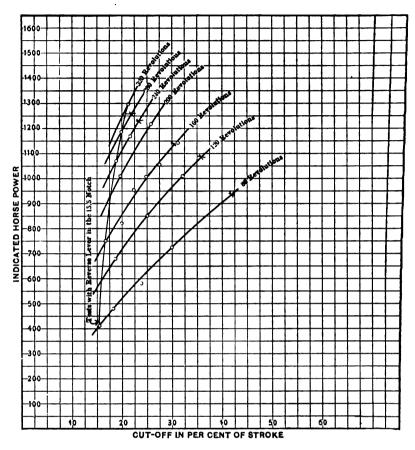


FIG. 910-INDICATED HORSE POWER.

and 910) by a cross mark, and the value of the several factors are shown in the following table:

Nominal Speed R. P. M.	Cut-off in Per Cent.	Steam Per I. H. P. Hour.	Maximum Cylinder Horse-Power.
8o	42	32.3	940
120	35	28.0	1075
160	30.5	26. 3	1150
200	25.5	24.9	1220
240	23.5	24.4	1240
28 0	22	24.0	1250

The cylinder horse-power given in the last column of the above table is what would be expected by indicator if tests had been run under the conditions of maximum power at the several

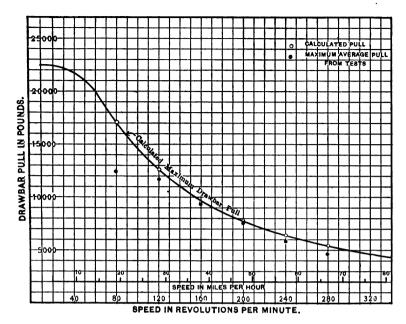


FIG. 911-MAXIMUM DRAW-BAR PULL.

speeds and cut-offs. The cylinder horse-power as found above is now reduced to an equivalent draw-bar pull by the following equation in which S is the speed in miles per hour and F is the corresponding average frictional draw-bar pull (which has been assumed as the average obtained for the whole series of tests, or 1,687 pounds):

The maximum draw-bar pulls at the several speeds, as determined from the above equation, are as follows:

Speed in R. P. M.	Max. Estimated Draw-bar Pull. Pounds. 16,768
120	12,384
160	9,602
200	7,894
2 40	6,428
280	5,325

In Fig. 911 the draw-bar pull is shown graphically with the

maximum results obtained in the tests. At speeds of 120, 160, 200, 240 and 280 the maximum pulls developed in the tests approached closely the calculated maximum.

The calculated tractive power at starting is 22,500 pounds, and it is probable that the slowest speed at which the full power of the boiler could be utilized is about 40 revolutions per minute, or about 10 miles per hour.

COMPARISON OF TWO ATLANTIC TYPE PASSENGER LOCOMOTIVES.

Of the passenger locomotives tested at St. Louis in 1904, the New York Central locomotive, No. 3000, resembled Pennsylvania Railroad locomotive No. 5266 in general dimensions, weight and class of service for which it was designed. It was, however, a four-cylinder balanced compound, while the 5266 is a simple locomotive.

In order to show a comparison of the results obtained on a simple and a compound locomotive, the following diagrams have been prepared from the results of tests on these two locomotives. Before taking up the discussion of these diagrams, however, some of the principal dimensions of the locomotives are given in parallel columns in order to show in what particulars they differ.

	N. Y. C. R. R. No. 3000.	P. R. R. No. 5266
Total weight of locomotive		
working order, lbs	200,000	184,167
Weight on drivers, locomo-		
tive, working order, lbs.	110,000	110,001
Cylinders, diameter and		
stroke, inches15	1/2 x 26 x 26	20½x26
Driving wheels, diameter,	/-	/-
inches	<i>7</i> 9	80
Boiler, diameter, inches	72 ¹ / ₄	67
Tubes, number	390	315
" diameter, inches	2	3-3 2
" length, "	191.29	179.78
Heating surface, fire-box,	-9-1-9	-/3-/-
(fire side), sq. ft	202.83	156.86
Heating surface, tubes	202.03	150.00
(fire side), sq. ft	2848.36	2162.4
Heating surface, total	2040.30	2102.4
_	2021 10	2270 26
(fire side), sq. ft		2319.26
Grate area, sq. ft	49.9	55.5
Ratio heating surface to		
grate surface	61.10	41.79
Boiler volume, cubic feet		
steam space	77.41	109.9
Boiler volume, cubic feet		
water space	331.66	338.6

BOILER PERFORMANCE.

The coal used was that from the Scalp Level mines of the Berwind-White Coal Mining Company, both for the 3000 at St. Louis and the 5266 at Altoona.

In Fig. 1, where the fire-box and smoke-box temperatures are plotted, the differences between the two locomotives are small. The 3000 had a brick arch in the fire-box, but no difference in

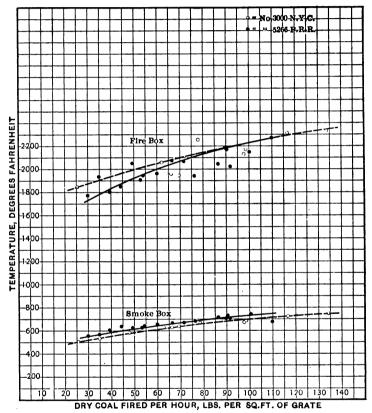


FIG. 1-FIRE BOX AND SMOKE BOX TEMPERATURES.

fire-box temperature is evident as due to this cause. The smoke-box temperature of the 3000, which had a greater length of tube than the 5266, is shown to be lower throughout the tests, indicating that this greater tube length absorbed a larger part of the heat in the gases of combustion than the shorter tubes of he 5266.

In Fig. 2, where the equivalent evaporation per pound of dry coal is given for different rates of evaporation per square

foot of heating surface, no difference is found between the two boilers. In other words, the efficiency of a square foot of heating surface in the boiler of 5266 is the same as the efficiency of a square foot of heating surface in the boiler of No. 3000, and this is true for all rates of evaporation.

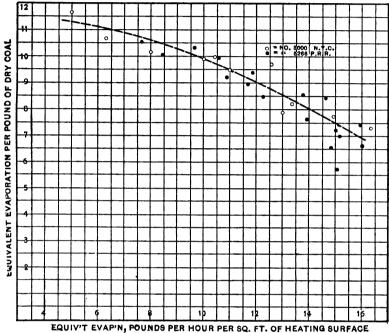
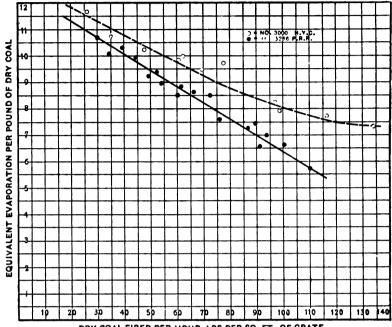


FIG. 2—EVAPORATION.

For two boilers so similar in general type this is to be expected, as there is no reason to suppose that the heating surfaces of the two boilers will have materially different rates of heat transmission to the water when the steel plates are clean as in the case of these two boilers. When, however, the equivalent evaporation per pound of coal is plotted according to the rate of combustion as in Fig. 3, the advantage of the larger heating surface per foot of grate in the 3000 is at once apparent, and this advantage of the 3000 in economical evaporation is maintained throughout the full range of steam delivery of the two boilers.

The highest equivalent evaporation per square foot of heating surface is nearly the same for each boiler, being 16.34 pounds per hour in the case of the 3000 and 16.03 pounds for the 5266.



DRY COAL FIRED PER HOUR, LBS.PER SQ. FT. OF GRATE

FIG. 3-EVAPORATION.

With the boiler of No. 3000 the greatest loss of heat due to the presence of carbon monoxide in the products of combustion, or, in other words, the greatest loss due to poor combustion was but 1½ per cent., and in only one other test was it as much as 1 per cent. In the case of the 5266, the losses, while in all cases comparatively small, are in one tesst 9.13 per cent., and in two others 6.06 per cent. and 7.3 per cent. The very perfect combustion shown by the 3000 is, in all probability, due to the brick arch in the fire-box of this locomotive. There was no arch in the 5266.

The 3000 was fitted with smoke-box deflectors or diaphragms which made the smoke-box completely self-cleaning, while the 5266 did not have a self-cleaning front, and this was one of the

limiting factors in maximum evaporation obtained with long cutoffs, due to the accumulation of cinders in the front end, which

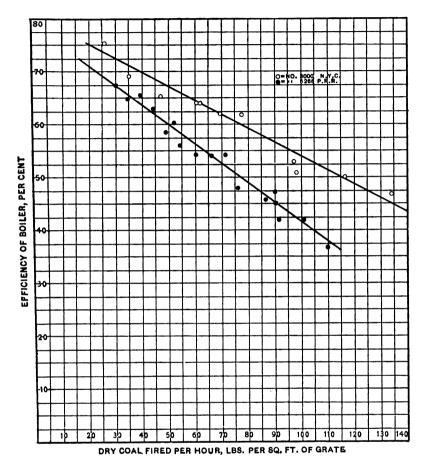


FIG. 4-BOILER EFFICIENCY.

interfered with the draft, and, consequently, the steaming capacity. The results from the action of the two smoke-boxes are shown in Figure 5½.

Engine Performance.

In Fig. 5 the well-established fact that the engines of a compound locomotive within limits, operate on less steam per unit of power than the engines of a simple locomotive, is shown.

The diagram shows very clearly another fact that is not so

generally recognized, and that is that the difference in the water rate or steam per horse-power hour is not a constant difference expressable as a certain definite percentage of saving. When

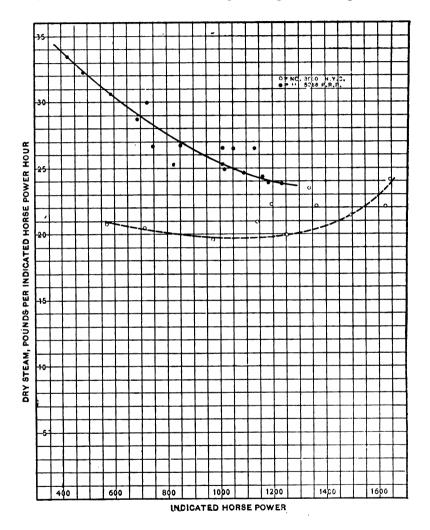
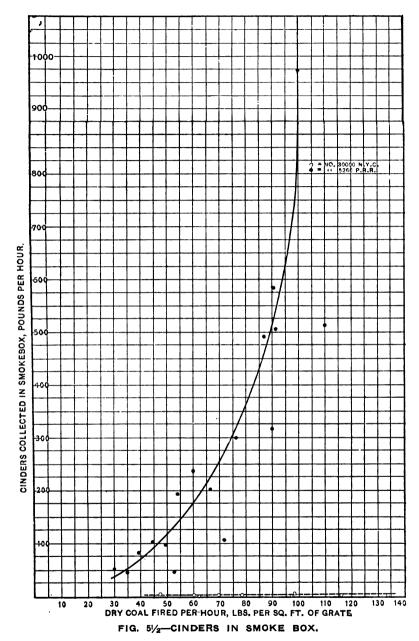


FIG. 5-STEAM PER INDICATED HORSE POWER.

each of the locomotives is developing 600 horse-power, there is a difference in the steam per horse-power of about 9.7 pounds, or a saving of 31.8 per cent., while at 1300 horse-power the saving is but 3.5 pounds, or 14.9 per cent.



The two curves show that the water rates of the two locomotives would, perhaps, meet at about 1600 horse-power were it possible to drive the 5266 to such a point, and as the high horse-

powers were obtained, as a rule, at the higher speeds, the curves would indicate that the simple locomotive is working most economically at its highest speeds, while the reverse is true of the compound.

It will be remembered that in the case of the simple and compound freight locomotives tested at St. Louis the conclusions arrived at in regard to the steam consumption were as follows: "In general the steam consumption of the simple engines decreased with increase in speed, while that of the compounds increased, which would lead to the conclusion that the steam distribution of the compounds was less satisfactory at high speeds than that of the simple."* The maximum horse-power developed by the 3000 was 1641, while the maximum for the 5266 was 1281.

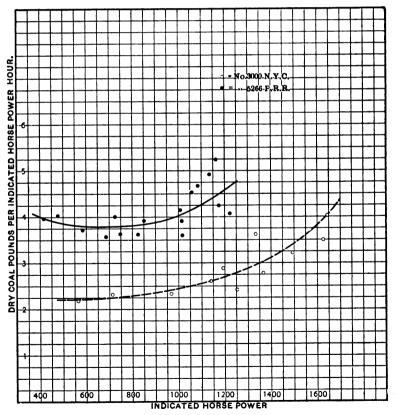


FIG. 6-COAL PER INDICATED HORSE POWER.

^{*} See 'Locomotive Tests and Exhibits," page 706.

In Fig. 2 we have seen that the evaporation per pound of coal decreases as the output of the boiler in steam increases, and this decrease explains the difference in the appearance of the curves in Figs. 5 and 6. It would appear at first sight as though the curves for coal per indicated horse-power hour should follow the same law as do the curves for steam, and this would be the case if it were not for the fact that as the output of the boiler increases, it is at the expense of a greater and greater quantity of coal per pound of water evaporated.

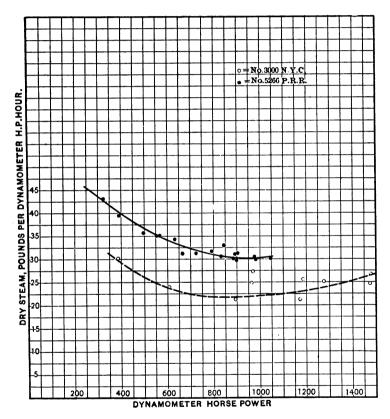


FIG. 7-STEAM PER DYNAMOMETER HORSE POWER.

LOCOMOTIVE PERFORMANCE.

In Fig. 10 is shown the dry steam used by the locomotives at different indicated horse-powers. The 3000, compound, requires at all powers less steam than the 5266, simple locomotive.

but as the limit of power is approached by the compound the steam rate advances more rapidly than would apparently be the case with a simple locomotive. This is only another way of showing that the advantage of compounding may not be realized at high speeds, as was developed in the discussion of Fig. 5, as judged by the two locomotives under discussion.

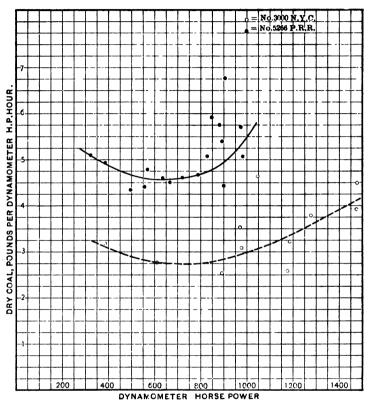


FIG. 8-COAL PER DYNAMOMETER HORSE POWER.

One of the most significant results of this comparison of a simple with a compound locomotive is the large increase in horse-power and draw-bar pull that can be realized from compounding without any increase in the boiler capacity. This is a very important advantage aside from all considerations of economy in the use of fuel.

Let us assume that the boiler of each locomotive will deliver 30,000 pounds of dry steam per hour to the engines. With this weight of steam the simple locomotive, No. 5266, will develop

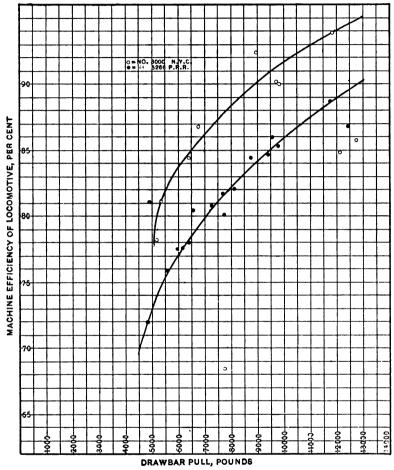


FIG. 9-MACHINE EFFICIENCY.

1200 indicated horse-power, while the compound, No. 3000, will develop 1400 indicated horse-power. To show what this will mean in increased draw-bar pull, due to compounding at several speeds, the following table has been arranged:

COMPARATIVE PERFORMANCE.

At 40 miles per hour, using 30,000 pounds of water per hour:

Locomotive	Туре	Machine Efficiency	Indicated Horse Power	Dynamometer Horse Power	Draw-Bar Pull	Increase in Draw-Bar Pull from Compounding
5266	4-4-2 Simple	86	1200	1032	9674	
3000	Compound	86	1400	1204	11287	+1613

At 50 miles per hour, using 30,000 pounds of water per hour:

5266	Simple	79	1200	948	7110	+1184
3000	Compound	79	1400	1106	8294	
	1		1			,

At 60 miles per hour, using 30,000 pounds of water per hour:

5266	Simple	77	1200	924	5775	+ 962
3000	Compound	77	1400	1078	6737	

The above table shows what might be expected in increased power if the cylinders of locomotive No. 3000 were to be applied to locomotive No. 5266.

The probable result in fuel saving with this combination of the compound cylinders and the boiler of No. 5266, working as before at about its maximum rate of evaporation, that is, delivering 30,000 pounds of dry steam per hour, will be as shown in the following table.

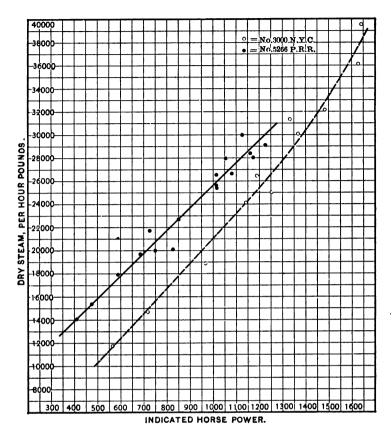


FIG. 10-STEAM AND HORSE POWER.

Coal Per Dynamometer Horse-Power Hour for Locomotive 5266, With Its Present Simple Cylinders and the Results to be Expected If the Present Boiler Were to be Fitted With Compound Cylinders Similar to Those on No. 3000:

Evaporation Dry Steam Hour ponding al Burned ir, Pounds		Dynamometer Horse Power Locomotive With			nometer	vor of nders, Coal	ssed
Correspondi Dry Coal Bu Per Hour, Po	Simple Cylinders	Compound	Speed, Miles Per H	Locomotive With Simple Cylinders	Same Boller With Compound Cylinders	Difference in Fa Compound Cyli Pounds of	Saving Expressed as a Percentage
4983 4983	1032 948	1204 1106	40 50 60	4.82 5.25 5.39	4.13 4.51 4.62	.69 .74 .77	14.3 14.1 14.3
	rid Fid 4983	Corresponding Dry Coal Burned Dry Coal Burned Per Hour, Pounds Simple Simple Simple Simple	Corresponding Corresponding Dry Coal Burned Per Hour, Bounds Simple Cylinders Compound Cylinders 1032 1204	Corresponding Dry Coal Burned Per Hour, Pounds Simple Cylinders Compound Cylinders Alles Per Hour Miles Per Hour Miles Per Hour Appendix A	Corresponding Dry Coal Burned Per Hour, Pounds Simple Cylinders Cylinders Cylinders Miles Per Hour Cylinders Speed, Miles Per Hour Cylinders Speed, With Simple Cylinders Cylinders Speed, With Simple Cylinders	Corresponding Corresponding Dry Coal Burned Ber Hour, Pounds Simple Compound Cylinders Miles Per Hour, Pounds Speed, Miles Per Hour Cylinders Miles Pound Same Boiler With Compound Cylinders And Cylinders Same Boiler With Compound Cylinders And Cylinders Miles Pound And Cylinders And Cylinders And Cylinders And Cylinders And Cylinders	Corresponding Dry Coal Burned Per Hour, Pounds For Hour, Pounds Cylinders

It will be noted that this percentage of saving agrees closely with that observed under engine performance. It is also the saving at a point where the simple locomotive is at its best, as before noted, namely, at its maximum horse-power. Other lower rates of evaporation might be selected where percentages of saving would be much higher.

APPENDIX

The appendix contains:

- 1. Description, dimensions and proportions of the locomotive. (pp. 48 to 53 inclusive.
- 2. Summary of average results of tests. (pp. 54 to 64 inclusive.
- 3. Graphical running logs showing boiler pressure, total water, total coal, revolutions per minute, and draw-bar pull for each test. Each diagram was plotted during the test to which it refers. (pp. 65 to 73 inclusive.)
- 4. Plots showing relations between important items of the tests. (pp. 74 to 103 inclusive.)
- 5. Vibration Diagrams. (pp. 104 to 106 inclusive.)
- 6. Typical indicator diagrams. A representative set of diagrams from each test is shown. (pp. 107 to 111 inclusive.)
- 7. A typical dynamometer diagram for each nominal speed. (pp. 112 to 115.)
- 8. Illustrations of the locomotive showing important details and location of testing instruments.

Description, Dimensions and Proportions of Pennsylvania E2a Atlantic (4-4-2) Type Locomotive No. 5266.

Built at the Juniata Shops of the Ponnsylvania Railread, Alteena, Pa., July, 1904.

	Driving Wheels.
I 2	Number of pairs
	MEASURED CIRCUMFERENCE, FEET.
3 4 5 6 7 8 9 10 11 12 13	Right, No. 1 20.91 " " 2 20.91 " " 3 21.01 " " 5 20.91 " " 2 20.91 " " 2 20.91 " " 3 21.01 " " 2 20.91 " " 3 21.01 " " 4 20.91 " " 4 20.91 " " 5 20.91 Average 20.91 21.01
	ENGINE TRUCK WHEELS.
14 15	Number
_	TRAILING WHEELS.
16	Diameter, inches
	WHEEL BASE, FEET.
17 18 19	Driving wheel base
W	EIGHT OF ENGINE WITH WATER AT SECOND GAUGE COCK AND NORMAL FIRE, IN POUNDS.
20 21 22 23 24 25 26 27 28	On truck 37,167 " 1st drivers 53,334 " 2nd " 56,667 " 3rd " — " 4th " — " 5th " — " trailers 37,000 Total 184,167 " on drivers 110,001
	CYLINDERS.
29 30 31	High pressure, number

DIAMETER, INCHES.

32 33 34 35	High Low	pressure, " "	left right		• • • •		20.518
		S'	roke	OF PIST	ON,	FEET.	
36 37 38 39	High "Low	pressure, " "	left		• • • •		2.164 2.164
	CLE.	ARANCE PI	ER CEN	T. OF I	risto	ON DISPLACEMENT.	
40 41 42 43 44 45 46 47	H. P. " " L. P.,	left, he " cr right, he " cr left, he	ead endrank "ead "ank "ead endrank "ead "ead "ank "ank "	d			12.7 12.1 12.4 11.9
			DECEIV	ER, CUE	יור ד	የተመጥ	
48 49	Volun						
(E				PORTS,			e :: .
(For		valves th	e lengi	th equa	ls th	ne circumference of	
·	of bus	valves th hing mini	e lengt	th equa sum of	ls the	ne circumference of widths of bridges	.)
50	of bus	valves th hing mini	e lengt	th equa sum of	ls the	ne circumference of widths of bridges, length	.) 19.8 <u>7</u>
50 51	of bus	valves th hing mini	e lengt	th equa sum of t, head	ls the the end,	ne circumference of widths of bridges, length	.) 19. 87 1.48
50 51 52	of bus H. P.	valves the hing mine admission	e lengt is the . i, right	th equa sum of	ls the the end,	ne circumference of widths of bridges, length width length	.) 19.87 1.48 19.82
50 51 52 53	of bus H. P.	valves the hing mine admission "	e lengt us the . n, right "	th equa sum of thead crank	ls the the end, "	ne circumference of widths of bridges, length	.) 19.87 1.48 19.82 1.48
50 51 52 53 54	of bus H. P. "	valves the hing mine admission " " "	e lengt us the . n, right	th equa sum of t, head crank	ls the the end, "	widths of bridges length width length width length width	19.87 1.48 19.82 1.48 19.83
50 51 52 53 54 55	of bus H. P. "	valves the hing mine admission " " " " "	e lengt is the . i, right " " left,	th equa sum of thead crank head	ls the the end,	widths of bridges length width length width width width width width length width	19.87 1.48 19.82 1.48 19.83 1.48
50 51 52 53 54 55 56	of bus H. P. "	valves the	e lengi us the n, right " " left,	th equa sum of , head crank head	ls the the end, " " " " "	widths of bridges length width length width length width	19.87 1.48 19.82 1.48 19.83
50 51 52 53 54 55 56 57	of bus H. P. "	valves the	e lengt us the n, right " " left, " "	th equa sum of t, head crank head " crank	ls the the end, " " " " " " "	widths of bridges length width length width width width length width length length length width	19.87 1.48 19.82 1.48 19.83 1.48
50 51 52 53 54 55 56 57 58	of bus H. P. "	valves the	e lengt is the i, right " " left, "	th equa sum of t, head crank head " crank	ls the the end, " " " " " " " " " "	widths of bridges length width length width length width length width length width width width width length width	19.87 1.48 19.82 1.48 19.83 1.48
50 51 52 53 54 55 56 57	of bus H. P. " " " " " " L. P.	valves the	e lengi is the i, right " left, " " right	th equasum of the crank th	ls the the end, " " " " " " " " " " "	widths of bridges length width length width width length width length width length width length width length width length	19.87 1.48 19.82 1.48 19.83 1.48
50 51 52 53 54 55 56 57 58 59	of bus H. P. " " " L. P.	valves the	e lengt us the n, right " " left, " "	th equa sum of t, head crank head crank thead thead	ls the the end, " " " " " " " " " " "	ne circumference of widths of bridges length width	19.87 1.48 19.82 1.48 19.83 1.48
50 51 52 53 54 55 56 57 58 59 60	of bus H. P. " " " " " " " " " " " " " " " " " " "	valves the	e lengues the state in right " left, " right " left, " left, " left, "	th equasum of crank head crank head crank head head	ls the the end,	ne circumference of widths of bridges length width length	19.87 1.48 19.82 1.48 19.83 1.48
50 51 52 53 54 55 56 57 58 59 60 61 62 63	of bus H. P. " " " " " " " " " " " " " " " " " " "	valves the	e lengues the state in right " left, " right " left, " left, " left, "	th equasum of crank head crank head crank head head	ls the the end, " " " " " " " " " " " " " " " " " " "	ne circumference of widths of bridges length width	19.87 1.48 19.82 1.48 19.83 1.48
50 51 52 53 54 55 56 57 58 59 60 61 62 63 64	of bus H. P. "" "" "" "" ""	valves the	e lengues the state of the stat	th equasum of crank head crank head crank head crank head crank	ls the the end, " " " " " " " " " " " " " " " " " " "	ne circumference of widths of bridges length width length	19.87 1.48 19.82 1.48 19.83 1.48
50 51 52 53 54 55 56 57 58 59 60 61 62 63 64 65	of bus H. P. " " " " " " " " " " " " " " " " " " "	valves the	e lengues the state of the stat	th equasum of crank head crank head crank head crank head crank	ls the the end, " " " " " " " " " " " " " " " " " " "	ne circumference of widths of bridges length width	19.87 1.48 19.82 1.48 19.83 1.48 19.86 1.48
50 51 52 53 54 55 56 57 58 59 61 62 63 64 65 66	of bus H. P. "" "" "" "" ""	valves the	e lengues the state of the stat	th equasum of the crank head crank head crank head crank head crank head crank head crank	ls the the end, "" "" "" "" "" "" "" "" "" "" "" "" ""	ne circumference of widths of bridges length width	19.87 1.48 19.82 1.48 19.83 1.48 19.86 1.48
50 51 52 53 54 55 56 57 58 59 61 62 63 64 65 66 67	of bus H. P. "" "" "" "" "" "" "" "" "" "" ""	valves the	e lengues the state of the stat	th equasum of crank head crank head crank head crank head crank head with head head head head head head head hea	ls the the end, " " " " " " " " " " " " " " " " " " "	ne circumference of widths of bridges length width	19.87 1.48 19.82 1.48 19.83 1.48 19.86 1.48
50 51 52 53 54 55 56 57 58 59 61 62 63 64 65 66	of bus H. P. " " " " " " " " " " " " " " " " " " "	valves the	e lengues the state of the stat	th equasum of the crank head crank head crank head crank head crank head crank head crank	ls the the end, " " " " " " " " " " " " " " " " " " "	ne circumference of widths of bridges length width	19.87 1.48 19.82 1.48 19.83 1.48 19.86 1.48

70 71 72	L. P.	66 66	right,	, length	<u> </u>						
73	"	"	"	width —							
	PISTON RODS, DIAMETER, INCHES.										
74	High	pressure,	right	3	472						
<i>7</i> 5	"	"			501						
76	Low	"									
77	••	"	left	-							
				, DIAMETER, INCHES.							
<i>7</i> 8	High	pressure,									
79 80	- ··	"									
	Low	"	right								
81	••	••	left	-							
_	_			VALVES.							
82	Type.		W	Vilson Balanced Double Ported Sl	ide						
83	Desig	n		American Balance Valve							
84	Per c	ent. of ba	lanced		.70						
85	Type			Stephens	son						
				ALVE TRAVEL, INCHES.							
86			right	t	.0						
87	- "	"			.2						
88	Low	"	right								
89	••	"	left								
				AP OF VALVE, INCHES.							
90	High		right,		.5						
91	"	- 46		4 4 1	∙5						
92	"	"	left	nead	-5						
93	_	"		Crank 1	∙5						
94	Low	"	right,	, nead							
95	"	"	left,	Crank							
96	66	"	""	head "							
97		****	TD# T A								
~8	Lich			AP OF VALVE, INCHES. , head endnegative	.16						
98	mgn "	pressure,	ngiit,		.16 .16						
99	"	"	left,		.14						
101	"	"	"	crank "	.14						
102	Low	"	right.	, head " –							
103	""	"	?;,	crank " –							
104	"	""	left,	head "							
105	"	"	" ′	crank "							
_			ΜI	ISCELLANEOUS.							
106	Cvlin	der laggi		aterialMagne	sia						
107	"	jacket	t	"Sheet in	ron						
108	Lead.	forward	motio	on, right $\frac{1}{6}$ negat	ive						
109	66	46	"	1.74							
,				left							

110	Area of steam port in valve, sq. in
III	exhaust " " " " 8.20
112	***************************************
	BOILER.
113	TypeBelpaire, wide fire-box Outside diameter, first ring, inches67.0
114	Outside diameter, first ring, inches 67.0
	TUBES.
115	Number 315
116	Outside diameter, inches 2.00
117	Thickness, inches
118	Length between tube sheets, inches 179.78
119	Total fire area, square feet 5.26
120	Serve Tubes, number of ribs
121	" sq. in. of inside surface in one in.
	of length
122	•••••
123	Daller annual the new to
124	Boiler pressure, lbs. per sq. in 205
	SUPERHEATER.
125	Number of tubes
126	Outside diameter, inches
127	Thickness, inches
128	Length of tubes, inches
129	
130	,
131	
	FIRE-BOX (SIZE INSIDE, INCHES).
132	Length
133	Depth, front end
134	
135 136	" back " 55.25 Volume, cubic feet
137	Air inlets to ashpan (damners closed) so ft 00
138	" " " (" open). " " 2.3
139	Air inlets to ashpan (dampers closed), sq. ft 0.0 " " " (" open), " " 2.3 " " " increased, 11-27-'06, to 6.3
140	
1 -	FIRE DOORS.
141	Number I
142	Area, square feet
143	
-70	GRATES.
144	StyleRocking finger
145	Total area, square feet
146	" " dead grates, square feet 6.0
147	Width of air spaces, inches
	AIR INLET AREAS, SQUARE FEET.
148	Through fire-box sides
149	" grates 15.00
150	" fire doors

151	Total air inlets, (148), (149) and (150) 15.03
152	Ratio " (140) to grate area (145) 0.27
153	" " (151) " " (145) 0.27
	HEATING SURFACE, SQUARE FEET.
154	Of the tubes, water side 2471.04
155	" " fire " 2162.40
156	" " fire-box, fire side
157	superneater, nre side
158	Total, based on inside of fire-box and inside of
	tubes
159	Total, based on inside of fire-box and outside of
	tubes 2627.90
	BOILER VOLUMES.
160	With water surface at level of second gauge cock.
161	Water space, cubic feet
101	EXHAUST NOZZLE.
162	Double or single Single
163	Double or single
164	" " left, " }
165	Area of right, square inches)
166	Area of right, square inches \
167	Total area, square inches24.85
•	REVERSE LEVER.
168	H. P. cylinder, notches forward of centre 15 L. P. " " " "
169	L. P. " " " "
170	••••••
	RATIOS.
171	Heating surface (158) to grate area (145) 41.79
172	Fire area through tubes (119) to grate area (145) .09
173	Fire-box heating surface (156) to grate area (145) 2.83 Tube surface (155) to fire-box heating surface (156) 13.79
174	Time surface (155) to nre-box heating surface (150) 13.79
175	Fire-box volume (136) to grate area (145) 4.20
176	
1 <i>77</i> 1 <i>7</i> 8	
1/0	CONSTANTS FOR DYNAMOMETER HORSE POWER.
	(Power developed at one R. P. M. when
	pull is one pound.)
179	
• •	CONSTANTS FOR INDICATED HORSE POWER.
	(Power developed at one R. P. M. and one
_	pound M. E. P.)
180	High pressure, cylinder, right, head end02168
181	Clair
182	, lett head
183	Crank
184	ngnt, nead
185 186	" " " crank "
187	" " crank "
10/	Clair

PISTON DISPLACEMENT, CUBIC FEET.

188	High	pressure	cylinder,	right	head end	. 4.97
189	"	- "	"	77	crank "	. 4.83
100	"	"	"	left,	head "	
191	"	"	"		crank "	
192	Low	"	. "		head "	
193	66	**	"	"	crank "	
194	"	"	"	left.	head "	
195	"	"	"	"	crank "	

54
SUMMARY OF AVERAGE RESULTS—LOCOMOTIVE No. 5266.
PENNSYLVANIA RAILROAD COMPANY.

		Test		Speed	l		Pos I	ition Lever	of	٠ 4	
Number	ory Hon		Revol	utions	Equiv	alent	B _			ue t Kar Hou	
Test Nur	Laboratory Designation	Hours Duration of	Total	Average Per Minute	Speed in Miles Per Hour	Piston Speed in Feet Per Minute	Reverse Notches from Front End		Throttle	Coal Loss Due to Steam Loss, Pounds Per Hour	
		196	197	198	199	200	201	202	203	204	205
901	80-15-F	3.00	14400	80.00	19.10	346.2	15.5		Full	51.15	
902	80-20-F	3.00	14400	80.00	19.10		15.0	1	**	64.40	1
904	80-25-F	3.00	14398	79.99	19.09	346.2	14.0	ì	"	46.08	1
906	80-30-F	3.00	14401	80.00	19.01	346.2	13.0	ĺ	"	66.58	1
908	120-20-F	3.00	21600	120.00	28.65	519.2	15.0	.)	"	47.78	1
910	120-25-F	3.00	21600	120.00	28.65	519.2	14.0	1	"	56.80	l
912	120-30-F	2.50	18000	120.00	28.65		14.0	ĺ	"	111.90	1
913	160-15-F	3.00	28800	160.00	38.20	632.4	15.5	ì	"	70.52	1
914	160-20-F	3.00	28800	160.00	38.20	692.4	15.0	1	"	120.00	1
916	160-25-F	2.50	24000	160.00	38.20		14.0	i i	"	104.00	
917	160-27-F	3.00	28800	160.00	38.20		13.5	1	**	72.42	1
918	160-30-F	1.00	9600	160.00	38.20			ì	1 "	66.06	
920	200-20-F	2.50	30000	200.00	47.75			İ	"	79.43	
922	200-25-F	1.20	14400	200.00	47.75	865.6	14.0	i	"	138.20	ol .
923	240-15-F	1.50	21600	240.00		1038.8		1	"	71.48	
924	240-20-F	1.00	14400	240.00		1038.8		1	"	2.37	
927	280-15-F	1.00	16800	280.00		1211.8		1	"	94.91	1
929	320-15-F			<u> </u>	76.08		15.5	1	1 "	<u> </u>	<u> </u>
\neg	[Ter	nperature	, Degr	ees Fa	hrenhe	it, of			Æ þ
mber	tion	Smol		oratory	_ <u>8</u>	ter	×				t from

	[Tempe	rature,	Degree	s Fahi	enheit,	of			Ħ.
Number	do n		oke ox	Labora	tory	th Property	er	ter				fro
Test Nur	Laboratory Designation	By Thermometer	By Pyrometer	Wet Bulb	Dry Bulb	Steam in Branch Pip	Feed Water	Fire Box By Pyrometer				Steam Lost Boller, Lbs. F
		206	207	208	209	210	211	212	213	214	215	216
901 902 904 906 908 910 912 913 914 916 917 918 920 922 923 924 927	80-15-F 80-20-F 80-25-F 80-30-F 120-20-F 120-30-F 160-15-F 160-27-F 160-27-F 160-27-F 200-20-F 200-25-F 240-15-F 240-15-F 280-15-F 320-15-F		502 579 618 630 644 672 665 633 654 681 719 740 679 694 693 675 715	61.0 64.0 65.0 59.0 69.3 61.8 64.0 60.0 55.5 46.5 60.0 61.5 53.0 60.5 60.5	54.0 54.5 58.3 48.0 62.8 52.3 57.0 53.5 42.0 53.5 50.0 49.0 48.0 52.0 51.0 45.0	386.8 386.5 388.8 387.5 399.8 399.1 395.2 398.6 404.2 417.2 418.4 403.6 408.7 400.9 401.8 398.8	48.0 46.4 48.0 40.0 48.5 47.6 42.2 45.2 46.8 50.1 42.6 41.8 40.8 40.5 41.0	1774 1918 1803 1915 1859 1965 2077 2078 1952 1935 2058 2143 2076 2180 2025 2266 2165				446 530 388 506 388 388 770 537 874 645 428 360 556 832 381 11 541

	. d	Press	ure, I	bs. P	er Sq	. In.	Draft	, Inch	es of T	Vater	Inje	ctors
ğ	tory	In	Boiler		년	Lab-	In Smol	te Box	м		Hrs.in	Action
Test Number	Laboratory Designation	Average	Maximum	Minim um	In Branch Pipe	Air in Lab oratory Barometric	Front of Diaphragm	Back of Diaphragm	In Fire Box	In Ash Pan	Total, Right	Total, Left
		217	218	219	220	221	222	223	224	226	226	227
901	80-15-F	201.3	205.0	196.0	198.3	14.06	2.0	1.8	0.6	0.2	2.9	0
902	80-20-F		206.0				2.1	1.9	0.8	0.1	2.9	Ŏ
904	80-25-F		201.5					3.1	1.4	0.7	3.0	Ó
906	80-30-F		211.0					2.9	0.7	0.3	3.0	Ö
908	120-20-F		203.0					3.4	1.7	0.7	3.0	0
910	120-25-F		203.5					4.5	2.3	1.0	3.0	0
912	120-30-F		206.5					4.2	1.4	0.3	2.49	0
913	160-15-F		204.0					2.8	0.9	0.2	2.81	0
914	160-20-F		206.0					3.2	1.2	0.2	3.00	0
916	160-25-F	200.0	205.0					4.4	1.5	0.3	2.50	0
917	160-27-F		204.5					6.2	2.1	0.3	3.0	0
918	160-30-F		195.5				8.9	8.0	3.0	1.3	1.0	0
920	200-20-F	202.0	205.0					4.2	1.3	0.2	2.5	0
922	200-25-F	202.1				14.30		5.1	1.6	0.3	1.2	10
923	240-15-F	196.4				13.97		4.7	1.3	0.2	1.5	Ŏ
924	240-20-F	197.5				14.04		4.6	1.4	0.3	1.0	0
927	280-15-F	194.4	207.0	182.0	191.7	14.03	5.6	4.9	1.5	0.2	1.0	0
929	320-15-F					·		-			l —	_

		6	uality o	of Stea	m	Coal, Sp	erks a	nd A	sh, Po	unds	
ope.	ory Hon		8	of at in Pipe	lon (Coal	Fired		7	Fotal	
Test Number	Laboratory Designation	In Dome	In Branch Pipe	Degrees of Superheat in Branch Pipe	Factor of ' Correction Dome	Kind	Total	Per Cent, of Koisture	Dhy Coal Fired	Combustible By Analysis	Ash by Amalysis
		228	229	230 231		232	233	234	2.25	236	237
901 902 904 906 908 910 912 913 914 916 917	80-15-F 80-20-F 80-25-F 80-30-F 120-20-F 120-30-F 160-15-F 160-20-F 120-25-F 160-27-F 160-30-F	.9851 .9864 .9854 .9859 .9860	1.0022 .9994 1.0024 1.0069 1.0071 1.0055 1.0067 1.0106 1.0202	4.00 0 4.2 12.08 12.43 9.6 11.72 18.57 35.51 38.38	.9905 .9901 .9891 .9901 .9901 .9895 .9904 .9897 .9901	Bituminous	5134 5878 6598 8896 7442 10112 10107 8415 9247 10848 14557	2.72 1.20 1.04 1.11 1.04 1.35 2.72 2.72 2.72 1.04	5802 6530 8797 7365 10000 9970 8186 8995 10552 14405 5581	8508 9981 13547 5249	409 397 585 448 608 634 444 487 572 876 339
920 922	200-20-F 200-25-F	.9856 .9859	1.0098 1.0127	17.16 22 23	.9899		9494 6062	2.72 1.35		8735 5599	
923	240-25-F	.9850	1.0091	15.93	.9894	"	7706	1.11	7620	7113	507
924	240-20-F	.9860	1.0093	16.29	.9901	"	6169	1.11	6101	5695	
927 929	280-15-F 320-15-F	9854	1.0084	14.73	.9897	"	5068	1.11	5012	4678	333

		Coal, Spa	rks and A	eb, Lbs.			nalysi	of Co	al		
å	ory Hon	P	er Hou	r		Fei	Cent.				
Test Number	Laboratory Designation	Cinders Collected in Smoke Box	Sparks Discharged From Stack	Cinders and Sparks	Fixed	Volatile Matter	Moisture	Ash	Sulphur, Determined Separately		
		238	239	240	241	242	243	244	245	246	247
901	80-15-F	52	16	68	75.87	16.14	2.72	5.27	0.91		
902	80-20-F	46	10	56	76.06	15.77	1.20	6.97	1.57		İ
004	80-25-F	82	16	98	76.98	15.96	1.04	6.02	0.91	ì	1
906	80-30-F	66	47	113	75.77	16.54	1.11	6.58	1.00	ľ	i
806	120-20-F	101	23	124	76.98	15.96	1.04	6.02	0.91	1	l
910	120-25-F	236	15	251	76.98	15.96	1.04	6.02	0.91	1	}
912	120-30-F	110	153	263	76.45	15.92	1.35	6.28	0.67		[
913	160-15-F	98	43	141	75.87	16.14	2.72	5.27	0.91	1	1
914	160-20-F	194	47	241	75.87	16.14	2.72	5.27	0.91		Ì
916	160- 2 5-F	302	128	430	75.87	16.14	2.72	5.27	0.91	i	I
917	160-27-F	492	140	632	76.98	15.96	1.04	6.02	0.91		1
918	160-30-F	987	238	1225	76.98	15.96	1.04	6.02		1	1
920	200-20-F	204	85	289	75.87	16.14	2.72	5.27	0.91	1	
922	200-25-F	316	208	524	76.45	15.92	1.35	6.28	0.67	1	Į.
923	240-15-F	508	84	592	75.77	16.54	1.11	6.58			1
924	240-20-F	514	95	609	75.77	16.54	1.11	6.58		l	[
927	280-15-F	584	58	642	75.77	16.54	1.11	6.58	1.00	ł	
929	320 - 15 - F			1							l —

F		Calori	ic Value I	er Lb. of	Fuel, B. T.	U.	Ana	lysis of	Smol	re-Box	Gae	ses
nge	bory Hon	Coal	ple	ers	93			:	Per Ce	nt.		
Test Number	Laboratory Designation	Of Diry Co	Of Combustible	Of Cinders	Of Sparks		Oxygen O	Carbon Mcnoxide CO	Carbon Dioxide CO ₂	Kitrogen N		
		248	249	250	251	252	253	254	255	256	257	258
901	80-15-F	15264	16138	11713	10868		9.26	0	10.46	80.26	l	-
902	80-20-F	15077	16221	10370	11784	l	8.40	0	10.67	80.93	1	1
904	80-25-F		16128			l	11.80	0	7.80	80.30	l	1
906	80 30-F		16090				8.53			81.80		l
908	120-20-F		16128				8.70		10.50	80.80	1	1
910	120-25-F		16128			l	5.40			80.90		Ì
912	120-30-F		16079				6.86			81.80		l
913	160-15-F		16138				6.86			80.80		ĺ
914	160-20-F		16138				10.30			80.60		1
916	160-25-F		16138			1	9.73			80.60		
917	160-27-F		16128		11617		2.60			82.40		Ì
918			16128				4.70			82.00		1
920			16138		11378		9.13	.06	10.33	80.46		1
922			16079				6.60			82.00		
923			16090				5.20			82.20		
924			16090				6.40			82.40		
927		15020	16090	11472	12197	1	5.60	J 2.00	10.60	81.80	l	1
929	320-15-F			<u> </u>	1	<u> </u>	1	l				1

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S.			W	ater,	in Pou	nds		Dy	namome	ter
n pe	tion	đ		Lo	st		\$ \$ 5 5 8	Draw-B	ar Pull in	Pounds
Test Number	Laboratory Designation	Delivered to Infectors	From	From Injectors	From	Total	Defivered to Boller and Presumably Evaporated	Average	Maximum	Minimum
	{	259	260	261	26 2	263	264	265	266	267
901 902 904 906 908 910 912 913 914 916 917 918 920 922	80-15-F 80-20-F 80-25-F 80-30-F 120-20-F 120-25-F 160-15-F 160-20-F 160-27-F 160-30-F 200-20-F 200-25-F 240-15-F	44020 48226 56041 67608 60685 70109 69278 62596 66120 66090 86070 30721 65283 36360 41048	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	0 0 505 0 279 108 0 0 0 0 0		0 0 505 0 279 108 0 0 0 60 0	44020 48226 55536 67608 60406 70001 69278 62596 66120 66090 86010 30721 65283 36360 41048	6427 7653 9810 12475 7280 9438 11785 5578 6538 8155 8757 9571 6199 7701 4940	6621 7952 10441 13147 7858 9638 12320 5782 7300 8510 9493 10149 6462 8022 5204	6111 7395 9603 12036 6716 9213 10976 5169 6146 7992 7525 9008 5960 7390 4460
924 927 929	240-15-F 240-20-F 280-15-F 320-15-F	28670 28890	0	0 0		0	28670 28890	5908 4752 4424	6141 5061	5436 4360

1				Æ	vents	of St	roke f	rom In	dicato	r Cands	3		
ě	5.5		Cı	ıt-off,	Per C	ent. c	of Stro	ke		Rele	ase, Per C	ent. of Su	cke
de l	atto a	High	Pressu	re Cyl	inder	Low	v Press	ure Cyl	inder	High	Pressu	re Cyli	nder
ž	Laboratory Designation	Righ	tSide	Left	Side	Righ	tSide	Left	Side	Righ	tSide	Left	Side
Test Number	Deg	Head	Crank	Head	Crank End	Head	Crank	Head End	Crank	Head	Blease, Per Cent. of Sugh Pressure Cyll httside Left Sugh Pressure Cyll Left L	Crank End	
		268	269	270	271	272	273	274	275	276	277	278	279
910 912 913 914 916	80-20-F 80-25-F 80-30-F 120-20-F 120-25-F 120-30-F 160-15-F 160-20-F 160-25-F	15.4 17.2 24.3 29.8 19.1 26.4 31.2 15.9 18.9 23.0	17.4 20.3 24.6 29.5 20.4 26.0 34.3 18.9 21.3 26.9	15.5 17.2 23.4 30.5 18.4 24.1 31.0 16.8 20.9 24.9	14.7 16.7 22.6 28.9 17.4 23.0 30.2 15.2 19.7 24.6					54.9 58.1 62.8 70.4 60.5 65.3 68.7 54.4 58.5 61.3	56.0 61.4 65.3 56.5 61.8 65.5 52.3 56.2 59.9	59.3 65.9 74.5 60.0 65.5 69.4 55.1 63.0 64.5	50.3 53.2 60.1 64.7 53.7 58.7 64.1 48.8 53.9 58.6
916 920 922 923 924 927	160-27-F 160-30-F 200-20-F 200-25-F 240-15-F 240-20-F 280-15-F 320-15-F	29.9 33.4 19.3 24.6 18.5 21.9 19.2 22.0	27.9 33.6 19.0 27.0 20.1 24.0 22.1 21.7	26.8 29.7 20.2 25.3 19.4 20.7 18.6 20.3	26.0 29.4 19.3 25.2 17.8 19.7 19.7 21.7					67.7 70.1 59.7 64.9 58.9 59.9 57.1 59.5	64.7 67.9 57.3 64.1 54.3 58.0	68.5 69.2 57.5 66.4 58.0 60.4	63.1 65.0 55.4 61.8 52.7 53.1 53.7 54.1

S OF AMERICA PRODUCES TO

				E	vents	of 19t	roke f	rom I	ndicato	or Car	gia		
er	Pä	Relea	se, Per C	ent of S	troke	Begin	ning c	d Com	pressi	on, Fe	r Cent	of S	troke
ım	Laboratory Designation	Low	Pressu	re Cyli	nder	High	Press	are Cyli	nder	Low	Pressu	re Cyli	nder
Ź	bord right	Right	tSide	Left	Side	Right	Side	Left	Side	Right	Side	Left	Side
Test Number	De	Head	Crenk End	Head	Crank	Head	Crank	Head	Crank End	Head	Crank	Head	Crank
		280	281	282	283	284	285	286	287	288	289	290	291
910 912 913 914 916 917 918 920 922 923 924 927	80-20-F 80-25-F					45.1 39.6 36.2 33.1 40.3 35.0 32.4 43.1 41.8 36.2 32.3 29.6 41.5 33.8 45.9 39.7 44.6	39.0 37.8 31.8 25.6 36.6 31.6 34.3 40.4 38.0 33.8 29.7 27.9 35.9 36.9 35.9 35.9 38.9	46.6 42.7 38.2 42.7 37.6 32.3 45.5 43.1 37.9 35.2 23.6 42.1 35.2 43.9 40.7 42.7	39.1 38.4 32.5 36.9 31.7 30.2 38.9 37.6 32.5 26.9 37.7 29.9 39.4 40.1 39.5 38.3				

		1		Pressure	from Indi	cator Ca	rds			
ē	P 6	-	Initia	l Pressur	es, Pounds	Per Squ	uare Inc	h		of
q	rtor	Н	igh Press	ure Cyline	der	Low	Pressu	re Cylir	der	r o att
ž	Laboratory Designation	Righ	t Side	Left	Side	Right	Side	Left	Side	Factor of Evaporation
Test Number	[La]	Head	Crank	Head	Crank	Head	Crank	Head	Crank	E
		292	293	294	295	296	297	298	299	300
901 902 904 906 908 910 912 913 914 916 917 918 920	80-15-F 80-20-F 80-25-F 80-30-F 120-25-F 120-30-F 160-15-F 160-25-F 160-27-F 160-30-F 200-20-F 200-25-F	180.9 182.7 192.9 198.0 180.8 182.7 177.2 176.6 180.0 173.5 181.7 179.8	198.4 195.7 187.4 198.6 181.0 183.1 194.1 195.9 195.9 196.6 178.2 176.5 197.3 196.1	193.4 190.6 188.9 198.0 184.8 188.1 192.5 188.7 191.6 186.5 180.8 195.9 190.3	192.1 193.4 189.7 202.4 185.0 186.6 178.2 178.6 181.6 179.0 180.8 186.8 181.1					1.2261 1.2276 1.2257 1.2346 1.2256 1.2263 1.2324 1.2320 1.2320 1.2320 1.2257 1.2220 1.2318 1.2327 1.2327
923 924 927	240-15-F 240-20-F 280-15-F	178.6 186.9	182.1 194.8	188.4 185.4	191.3 192.4					1.2335 1.2325
929	320-15-F	197.5	190.8	200.8	190.8					

				Pres	sures fr	om Ind	icator C	ards		
ber	ry Ion	Steam Che	st Pressu	res, Pounc	is Per Squ	uare Inch			t Cut-off quare In	
E I	Laboratory Designation	High Pr	essure	Low P	ressure		High	Pressu	re Cyir	nder
t Z	Paragraphics of the second sec	٠		ـ بـ			Righ	t Side	Left	Side
910 912 913 914	ង្គ	Right Side	Left	Right Side	Left Side		Head	Crank End	Head	Crank End
		301	302	303	304	305	306	307	308	309
901	80-15-F	198.3					148.8	169.4	164.5	163.2
	80-20-F	196.7	ľ	1	1		158.1	165.4	167.7	166.4
904	80-25-F	196.5	1	1			166.9	171.6	156.4	170.3
906	80-30-F		l	l			173.8	176.1	174.2	178.2
908	120-20-F	197.2	İ	ľ			154.4	152.7	151.5	164.0
	120-25-F	196.3	}			ĺ	148.3	159.1	154.7	161.6
	120-30-F	198.6	ł	1			146.0	164.1	156.1	168.5
	160-15-F	198.0	1	Ī			123.8	145.9	135.0	136.9
	160-20-F	202.0	Ì	ì			124.1		128.8	127.3
916	160-25-F	202.0	1	1			127.5	146.0	135.9	138.4
917	160-27-F	187.2	1	1	i i		131.7	130.2	136.0	138.9
918	160-30-F	185.5	l	l			125.2	137.8	135.4	141.1
920	200-20-F	197.1	l	l		}	121.2	145.6	129.8	129.5
922	200-25-F	203.0	l				123.4	139.0	134.1	125.8
923	240-15-F			1		ļ	115.0	126.0	127.0	128.0
924	240-20-F			1		l	108.8	126.7	127.1	133.4
927	280-15-F		l			l	109.3	118.9	115.3	115.9
929	320-15-F		I		l		106.7	112.5	112.9	113.3

					P	ressure	s from	Indice	tor Ca	rds			
Test Number	r o		essures ds Per			Pressu	res at	Relea	ıse, Po	unds	Per 6	quare	Inch
mn,	ato naut	Low	Pressu	ıre Cyl	inder	High	Pressu	re Cylin	der	Low	Pressu	re Cyli	inder
Z	Laboratory Designation	Righ	t Side	Left	Side	Right	Side	Left	Side	Right	Side	Left	Side
Te	រ៉ុង	Head	Crank End	Head	Crank End	Head	Crank End	Head	Crank End	Head	Crank	Head	Crank End
		310	311	312	313	314	315	316	317	318	319	320	321
910 912 913 914 916 917 918 920 922 923 924 927	80-25-F					56.8 61.0 64.9 85.2 57.1 63.2 72.5 48.8 46.7 55.4 60.2 61.0 47.7 54.9 45.0 48.3 45.7	72.6 71.6 74.9 92.0 66.4 71.7 89.0 61.3 62.7 71.8 61.7 69.3 58.1 64.4 57.0 59.3 54.9 53.3	58.0 59.6 65.6 65.2 64.2 72.9 50.5 54.4 58.9 60.8 53.0 56.1 50.0 51.3 43.9	64.6 69.1 68.6 90.1 63.8 71.4 85.0 55.6 53.3 63.0 62.6 66.0 53.1 57.5 51.0 56.9 47.6				

	1	Pressures from Indicator Cards.												
Ser	F E		Press			ing of Square		ession,		Least Back Pressure, Pounds Per Square Inch				
ä	ato	High	Pressu	e Cylii	ider :	Low	Pressu	re Cyli	nde r	High Pressure Cylinder				
Test Number	Laboratory Designation	Righ	Right Side		Left side		Right Side		Left Side		t Side	Left Side		
Ţ	HĀ	Head	Crank End	Head	Crank End	Head	Crank End	Head	Crank End	Head	Crank End	Head	Crank End	
		322	323	324	325	326	327	328	329	330	331	332	333	
910 912 913 914 916 917 918 920 922 923 924 927	80-25-F	10.1	3.1 .9 2.7 3.3 5.3 4.9 4.1 4.5 4.1 5.5 8.7 6.8 9.3 10.0 11.7	2.5 2.8 3.5 4.6 5.7 5.1 4.2 3.9 5.0 8.4 8.0 6.1 9.5 9.6 10.0 11.3 13.8	2.3 1.9 2.7 2.6 5.2 4.4 4.8 3.9 5.0 7.8 8.9 9.5 9.9 10.4 10.4 13.3					1.9 1.12.3 1.7 5.5 6.3 3.0 2.5 2.9 6.5 3.7 5.5 3.9 4.1 4.2	1.9 2.0 3.3 4.1 2.3 2.2 2.6 3.3 5.6 6.8 3.9 6.6 4.7 6.3 5.9	1.8 1.9 3.2 2.2 3.6 4.8 3.8 2.2 2.1 4.2 5.0 3.1 5.8 4.1 7.1 9	1.2 1.1 1.8 1.7 3.3 4.2 2.1 2.0 1.4 4.9 5.6 3.7 5.6 3.7 5.6 3.7	

		Pressur	es from	ndicato	Cards	Boiler								
Test Number	ri Ion		t Back nds Pe			Dry Co	oal Fired, ounds	Evaporation, Pounds						
E S	ato	Low	Pressu	re Cyl	nder	S-4	۔ م نو	Stea	of					
Ä	Laboratory Designation	Right	Side	Left Side		Ion	Sq. Ft. Grate inface		ļ	10000	Finder			
Tes	ងឺជ័	Head	Crank End	Head End	Crank	Per Hour	Per Sq. Fi of Grate Surface	Moist	Dry	Dry, Per Fq. Ft. of Heating Surface	Dry Steam Per Pound of Dry Coal Fired			
	}	334	335	336	337	338	339	340	341	342	343			
901 902 904 906 908 910 912 913 914 916 917 920 922 923 924	80-15-F 80-20-F 80-25-F 80-30-F 120-25-F 120-30-F 160-15-F 160-27-F 160-27-F 160-30-F 200-20-F 240-15-F 240-20-F					1665 1934 2177 2932 2455 3333 3988 2729 2998 4221 4802 5581 3694 4983 5080 6101	30.00 34.85 39.23 52.83 44.24 71.86 49.17 54.01 76.05 86.53 100.58 66.56 89.78 91.53	14673 16075 18512 22536 20135 23334 27711 20759 22040 26436 28670 30721 26113 30300 27365 28670	14523 15922 18329 22290 19936 23102 27420 20559 20559 26174 28386 30417 25849 30000 27075 28386	6.26 6.87 7.90 9.61 8.60 9.96 11.82 8.86 9.41 11.29 12.24 13.11 11.15 12.93 11.67	8.72 8.23 8.42 7.60 8.12 6.93 6.88 7.53 7.28 6.20 5.91 5.45 7.00 6.02 5.33			
927 929	280-15-F 320-15-F					5012	90.31	28890 ———	28592	12.24	4.65 5.70			

61

		İ			Boile	Engines								
Test Number	lon l	Equi	at 212°	vap'n F., P	from	and	L e		Mean Effective Pressure, Pounds Per Square Inch					
In	Laboratory Designation	<u>.</u>	200	Per	Per Pound		ler Power		High	Pressu	ure Cylinder			
at h	abo Selec	noF	non in	92 m	Coal	, e		Efficiency of Boiler	Right	Side	Left	Side		
Te	ឯក	Per Hour	Per Hour Per Sq. Ft.of Heat.Surface	Coal as Fired	Dry C	Com-	Bo	A P	Head	Crank	Head	Crank		
}		344	345	346	347	348	349	350	351	352	353	354		
901	80-15-F	17806	7.68	10.40	10.69	11.31	516.0	67.65	55.70	67.50	59.20	59.83		
902	80-20-F	19546	8.43		10.11			64.76	65.79	74.64	68.41	66.40		
904	80-25-F				10.32		651.1		86.90	86.30	81.60	83.07		
906	80-30-F		11.87	9.28		10.05		60.38						
		24434	10.54 12.21	9.85		10.58		63.36	67.70	68.90	63.20	64.70		
	120-25-F 120-30-F			8.40 8.36	8.50 8.47	9.03 9.05	821.2		81.90	84.30 104.80	80.40 95.76	80.70 99.36		
				9.00	9.26	9.79		$54.32 \\ 58.59$	49.65	61.62	53.51	51.29		
		26851		8.70	8.96	9.46	778.3		53.36	68.56	59.44	57.17		
	160-25-F			7.43	7.64	8.08		48.34	65.95	81.04	72.16	72.68		
	160-27-F			7.17	7.25	7.70	1008.5		78.31	75.64	74.12	76.08		
	160-30-F			6.59	6.66	7.08	1077.4	42.41	81.07	85.95	78.44	81.48		
	200-20-F		13.73	8.38	8.62	9.11		54.52	54.83	64.26	58 84	57.20		
922	200-25-F			7.32	7.42	7.93		47.59	66.33	77.33	70.90	67.81		
	240-15-F			6.50	6.57	7.04		42.25	46.02	57.53	52.97	52.18		
924	240-20-F	35014	15.10	5.68	5.74	6.15	1014.9		49.69	61.68	56.30	56.25		
	280-15-F	35240	15.19	6.95	7.03	7.53			45.71	53.67	47.94	46.93		
929	320-15-F								43.32	49.63	44.75	47.02		

		'				En	gines						
per	r. Ion	Mean	Effect	ive Pre er Sq. 1	nch	Rec	eiver	Number of Expansions					
un.	rato	Low	Pressi	ire Cy	dinder	Pres	sure	Righ	t Side	Left Side			
Test Number	Laboratory Designation	Head Head	Crank epis	Head End	Crank Bnd Bnd	Right Side	Left Side	Head	Crank	Head	Crank		
		355	356	357	358	359	360	361	362	363	364		
901 902 904 906 908 910 912 913 914 916 917 918 920 922 923 923 927 929	80-15-F 80-25-F 80-25-F 80-30-F 120-20-F 120-30-F 160-15-F 160-27-F 160-27-F 160-30-F 200-20-F 200-25-F 240-15-F 240-15-F 280-15-F 320-15-F							2.41 2.37 2.04 1.96 2.30 1.99 1.85 2.34 2.25 2.07 1.89 1.79 2.26 2.08 2.29 2.10	2.19 2.10 2.00 1.86 2.11 1.94 1.67 2.08 2.05 1.85 1.92 1.75 2.23 1.95 2.06 1.94	2.46 2.42 2.19 2.03 2.35 2.13 1.88 2.24 2.06 2.06 1.93 2.14 2.09 2.21 2.20 2.27	2.34 2.28 2.09 1.88 2.24 2.02 1.81 2.24 2.08 1.93 1.98 2.15 1.99 2.18 2.06		

							Engin	es.					
ě	8.4			Indica	ted Ho	rse Pow	rer			Div	ision	of P	ower
Test Number	Laboratory Designation	High	Pressu	re Cy	linder	Low	Pressu	re Cyli	nder	High Pressure		Low Pressure	
Z	bor	Right	Side	Left Side		Right Side		Left	Side	Cyli		Cylinder	
Tes	I Q	Head	Crank End	Head End	Crank End	Head	Crank	Head End	Crank	Right Side	Left	Right Side	Left Side
		365	366	367	368	369	370	371	372	373	374	375	376
910 912 913 914 916 917 920 922 923 924 927	80-20-F 80-25-F	114.1 150.7 179.5 176.0 213.0 235.7 172.3 185.1 228.8 271.6 287.4 287.6 287.6 288.5 289.5 258.5	125.8 145.4 177.1 174.1 213.0 264.8 207.6 231.1 254.9 289.6 270.7 325.7 290.8 311.8 316.5	145.4 187.7 169.2 215.2 256.4 191.0 212.2 257.6 264.6 279.9 262.5 316.4 283.6 301.5 299.5	115.2 144.1 183.6 168.3 209.9 258.5 177.9 198.4 252.1 263.9 284.0 294.0 294.7 292.7					239.9 296.1 356.6 350.1 426.0 500.5 379.9 416.2 501.9 526.5 570.8 613.3 530.3 570.3	209.5 237.3 289.5 371.3 337.5 425.1 514.9 368.9 410.6 509.7 528.5 610.4 555.1 594.2 646.0		

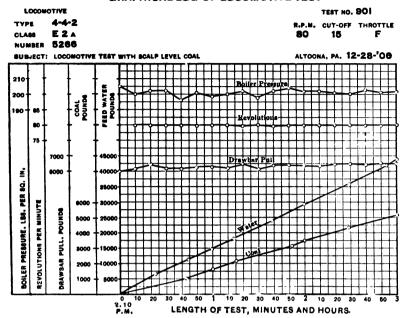
				Eng	ines				Locor	notive	
mber	tory	Divisio To	on of	Power		ned Per Per Hou		ometer Power	Pot Per D Per	α. ür	
Test Number	Laboratory Designation	Right Side	Left	Total I. H. P.	Dry Coal, Pounde	Dry Steam, Pounds	вт. п.	Dynamometer Horse Power	Of Dry Coal	Of Dry Steam	B. T. U Per D. H. Per Hour
	,	377	378	379	380	381	382	383	384	385	386
901 902 904 906 908 910 912 913 914 916 917 918 920 922	80-25-F 80-30-F	239.9 296.1 356.6 350.1 426.0 500.5 379.9 416.2 501.9 526.5 570.8	528.5 562.6 510.5	585.6 727.9 687.6 851.1 1015.4 748.8 826.8	3.97 4.05 3.72 4.03 3.57 3.92 3.93 3.64 3.63 4.17 4.55 4.92 3.63 4.07	33.54 32.27 30.65 29.94 28.81 26.70 26.63 26.75 25.34 26.23 26.50 26.48 24.83 23.84	60598 61069 56480 60531 54160 59450 59174 55560 55408 63650 68964 74622 55410 61280	327.3 389.8 499.6 632.3 556.2 721.1 900.8 568.2 665.9 830.7 892.1 975.0 7789.4	5.09 4.96 4.36 4.64 4.42 4.62 4.43 4.80 4.50 5.08 5.72 4.68 5.08	43.02 39.50 35.92 34.46 35.16 31.51 29.59 35.26 31.46 30.73 31.34 30.83 32.04 29.75	77693 74782 66128 69693 67040 70070 66702 73267 68680 77541 81640 86750 71435 76480
923 924 927	240-15-F 240-20-F 280-15-F	530.3 570.3	555.1 594.2	1085.4 1164.5 1178.4	4.68 5.24 4.25	24.60 24.37 23.81	70294 78705 63835	880.7 902.8 847.2	5.77 6.76 5.92	30.31 31.43 33.12	86665 101535 88918
929	320-15-F			1281.3				896.9			

1						Locor	motive	9					
umber	atory		ne Milli ds at Dr		Per Fe	H. P., Square oot of	Per S	I. P. quare of of	ower E. P.,		of Lo	ne Frie comot Terms	ive,
Test Number	Laboratory Designation	Dry Coal, Pounds	Dry Steam, Pounds	B, T. U.	Heating	Grate	Heating Surface Grate Surface		Tractive Power Based on M. E. P.	Horse	Power	M.E P., Pounds	Draw-Bar Pull, Pounds
		387	388	389	390	391	392	393	394	3	95	396	397
901 902 904 906 908 910 912 913 914 916 917 918 920 922 923 924 927	80-15-F 80-20-F 80-25-F 80-30-F 120-20-F 120-25-F 120-30-F 160-15-F 160-20-F 160-27-F 160-30-F 200-20-F 200-25-F 240-15-F 240-20-F 280-15-F 320-15-F	2.51 2.20 2.34 2.23 2.24 2.24 2.43 2.27 2.58 2.72 2.89 3.63 2.24 3.41 2.99	21,73 19,94 18,15 17,40 17,74 15,91 14,95 17,81 15,88 15,53 15,58 16,18 16,18 16,18 17,86 16,73	39220 37843 33370 35147 33820 35799 33727 37091 34640 39230 41255 43860 55408 38698 51068 51218 44910	.206 .253 .314 .296 .367 .438 .323 .357 .436 .455 .489	7.56 8.60 10.55 13.12 12.39 15.33 18.29 14.90 18.22 19.01 20.42 18.35 22.04 19.56 20.98 21.23	.240 .311 .388 .245 .287 .358 .385 .420 .340 .423 .380 .389	5.90 7.02 9.00 11.39 10.02 12.99 16.23 10.23 12.00 14.97 16.07 17.57 14.22 17.66 15.87 16.27	7350 8111 9921 1035- 1112 8000 9610 7100 762	$egin{array}{cccccccccccccccccccccccccccccccccccc$	7.4 6.0 5.6 1.4 0.1 4.6 0.9 0.9 2.9 8.4 9.2 3.1 4.7	13.34 12.57 12.40 13.78 12.63 12.50 11.01 13.01 11.60 13.03 11.74 11.41 13.21 14.01 8.43 12.57 13.64	1716 1689 1886 1652 1702 1499 1417 1579 1775 1599 1554 1805 1909 1148 1713
Test Number	Laboratory Designation	Machine Efficienc of Locomotive, po	Efficiency of Loco-	Total Weight of Locomotive to Maximum I H. P.	Total Heating Surface to Maximum I. H. P.	Millions of Foot Lbs. at Draw-Bar Per Hour	Maxhmum	I. H. P.					Date of Test
		398	399	400	401	402	40)3	404	105	406	3 4	07
910 912 913 914 916 917 918 920	80-15-F 80-20-F 80-25-F 80-30-F 120-20-F 120-30-F 160-15-F 160-20-F 160-27-F 160-30-F 200-20-F 200-25-F	77.96 81.68 85.35 86.87 80.89 84.71 75.88 80.54 82.11 84.56 87.74 98.13	3.28 3.40 3.85 3.65 3.79 3.63 3.82 3.47 3.71 3.28 3.18 2.93 3.56 3.33		5.39 4.66 3.73 3.07 3.26 2.67 2.21 3.05 2.75 2.26 2.07 1.99 2.20 1.86	648 772 989 1252 1102 1427 1783 1125 1319 1644 1766 1930 1563 1941	49 62 75 71 86 104 75	9.8 3.0 8.5 0.1 0.7 3.5				1- 11- 3- 11- 12- 1- 12- 12- 11- 11- 11-	28-06 15-07 20-06 4-07 21-06 22-06 15-06 19-06 28-06 26-06 12-06

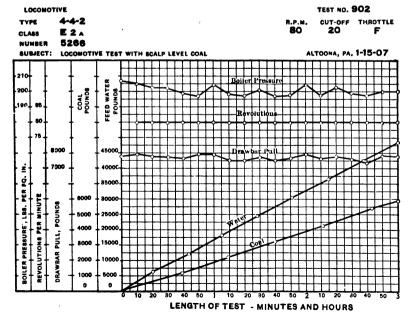
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		ا پيا		L q	g . g			P	<u>.</u>		<u> </u>	-
Test Number	Laboratory Designation	Duration of Test Hours	Revolutions Per Minute	Miles Per Hour	Approximate cut-on, Per Cent. of Stroke, High Pressure Cylinder	Position of Throttle	Boller Pressure, Lbs. Per Sq. In.	Br. Pipe Fressure	Draft, Front of	Inches of Water	Dry Coal Fired Per (Hour, Pounds	Dry Steam Used Per Hour, Pounds
		196	198	99 26	8 to271	203	217	220	22	2 3	338	341
910 912 913 914 916 917 918 920 922 923 924 927	120-25-F 120-30-F 160-15-F 160-20-F 160-25-F 160-27-F 160-30 F	3.001 3.001 2.501 3.001 3.001 2.501 3.001 1.001 2.502 1.202 1.502 1.002	79.99 19 80.00 19 20.00 28 20.00 28 20.00 38 60.00 38 60.00 38 60.00 38 60.00 47 40.00 57	3.65 3.65 3.20 3.20 3.20 3.20 7.75 7.75 7.30 7.30	15.7 17.9 23.7 29.7 18.8 24.9 31.7 16.7 20.2 24.9 27.7 31.5 19.0 21.6 19.9 21.4	Full Full Full Full Full Full Full Full	201.3 200.1 198.5 202.6 201.0 200.5 202.7 198.0 202.9 200.0 188.4 186.1 202.0 202.1 196.4 197.5 194.4	197. 199. 197. 197. 197. 198. 198. 198. 195. 185. 181. 197. 194. 195.	7 3. 5 5. 8 4. 0 3. 2 3. 0 5. 6 7. 8 4. 5. 1 6. 2 5.	1	665 934 177 1932 455 333 988 729 998 221 802 581 694 983 080 101 012	14523 15922 18329 22290 19936 23102 27420 20559 21813 26174 28386 30417 25849 30000 27075 28386 28592
Test Number	Laboratory Designation	Equivalent Lbs Water Per Lb. Coal from and at 2120 F	Indicated Horse Power	Dynamometer Horse Power	Frictional Horse Power	Draw-Bar Pull, Founds	Dıy Coal Per I. H. P. Per Hour, Pounds	Dry Coal Per D. H. P. Per Hour, Pounds	Dry Steam Per I. H. P. Per Hour, Pounds	Dry Steam Per D. H. P. Per Hour, Pounds	Efficiency of Boiler	Efficiency of Locomotive
		347	379	383	395	265	380	384	381	385	350	399
910 912 913 914 916 917 918 920 922 923 924 927	160-15-F 160-20-F 160-25-F 160-27-F 160-30-F 200-20-F 200-25-F 240-15-F 240-20-F	10.69 10.11 10.32 9.39 9.95 8.50 8.47 9.26 8.96 7.64 7.25 6.66 8.66 8.66 7.42 6.57 5.74 7.03	419.8 477.2 585.6 727.9 687.6 851.1 1015.4 748.8 826.8 1011.6 1055.0 1133.4 1108.6 1223.7 1085.4 1178.4 1178.4 1281.3	327.3 389.8 499.6 632.3 556.2 721.1 900.8 568.2 665.9 830.7 892.1 975.0 789.4 980.6 880.7 902.8 847.2 896.9	92.5 87.4 86.0 95.6 131.4 130.1 114.6 160.9 180.9 162.9 158.4 229.2 243.1 204.2 261.7 331.2	6427 7653 9810 12475 7280 9438 11785 5578 6538 8155 8757 9571 6199 7701 4940 5908 4752 4424	3.93 3.64 3.63 4.17 4.55 4.92 3.63 4.07 4.68 5.24 4.25	5.09 4.36 4.36 4.46 4.42 4.62 4.43 4.80 4.50 5.08 5.38 5.72 4.68 5.77 6.76 5.92	33.54 32.27 30.65 29.94 28.81 26.70 26.63 26.75 25.34 25.23 26.483 23.84 24.60 24.37 23.81	35.92 34.46 35.16 31.51 29.59 35.26 31.46 30.73 31.34 30.83 32.04 29.75 30.31 31.43	65.7 60.3 63.3 54.1 54.3 58.5 56.6 48.3 46.1 54.5 47.5 47.5 42.2 836.9	13.85 83.65 63.79 33.63 23.82 93.47 83.71 43.28 712.93 12.93 52.33 52.94 12.51

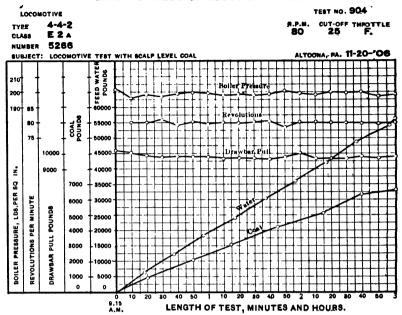
GRAPHICAL LOG OF LOCOMOTIVE TEST



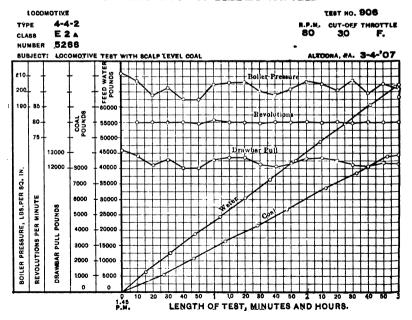
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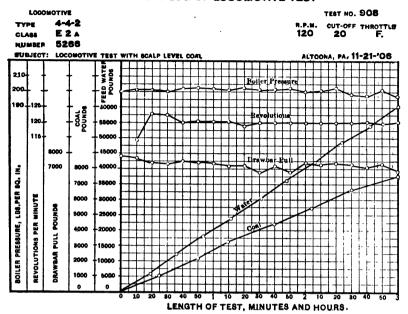


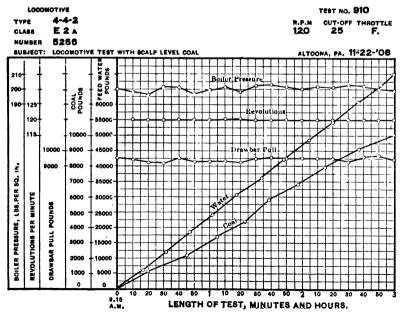
GRAPHICAL LOG OF LOCOMOTIVE TEST

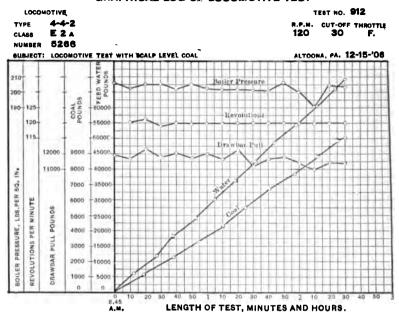


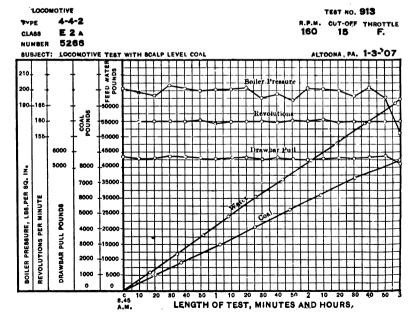
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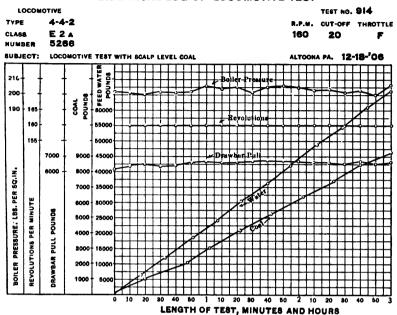


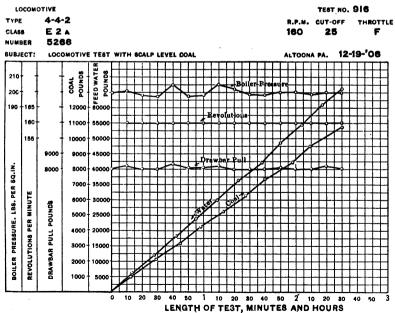


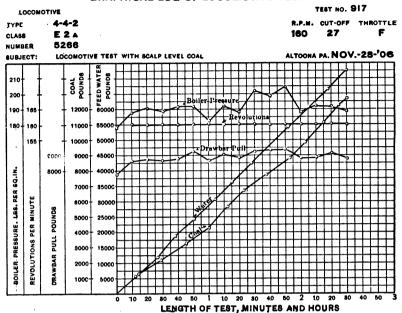


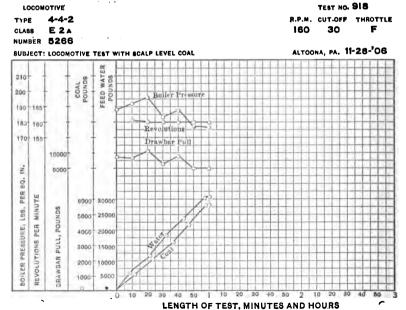


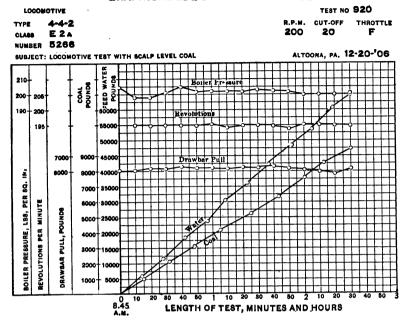


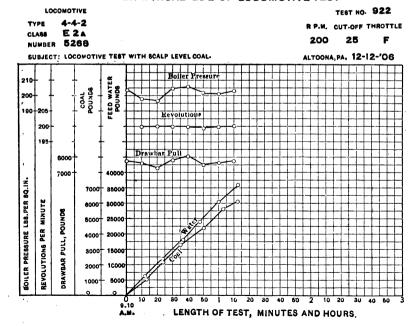


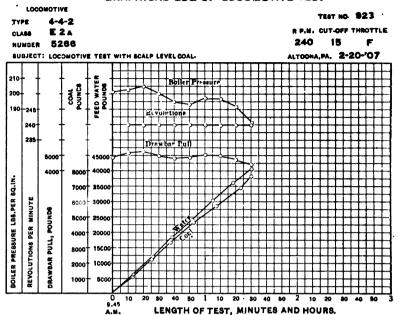


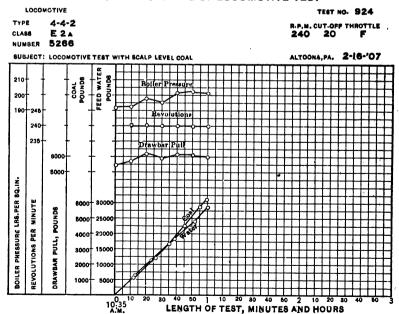


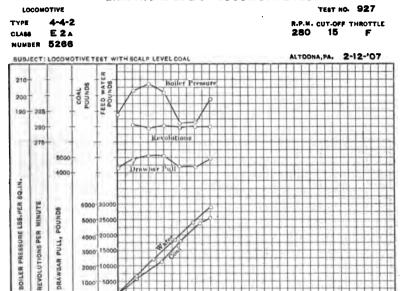




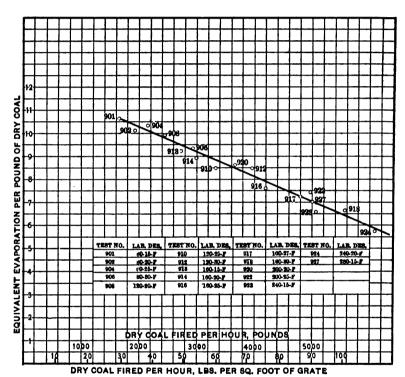




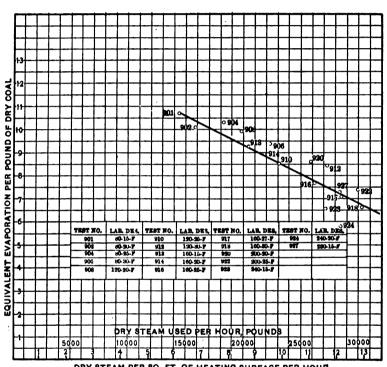




9.40 A.M. 10 40 50 T 10 20 30 40 50 2 10 20 LENGTH OF TEST, MINUTES AND HOURS

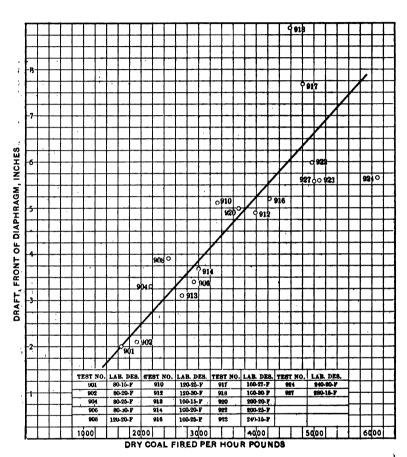


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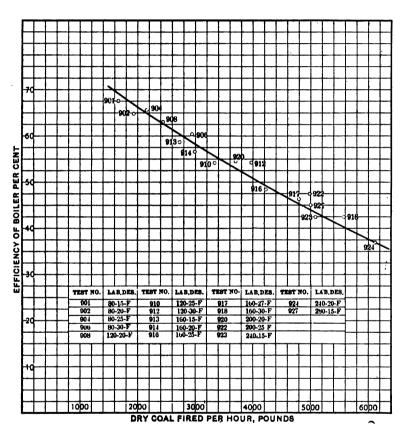


DRY STEAM PER SQ. FT. OF HEATING SURFACE PER HOUR

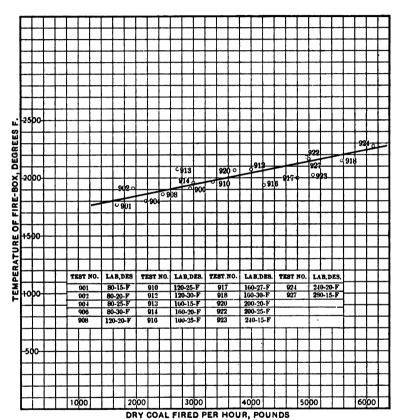
PLOT No. 902.



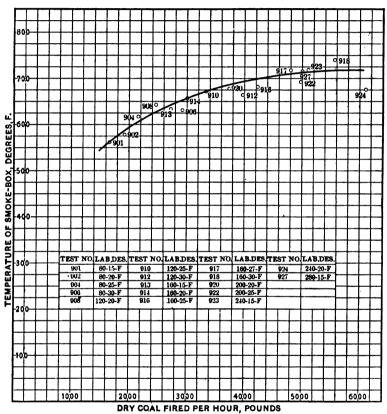
PLOT No. 903.



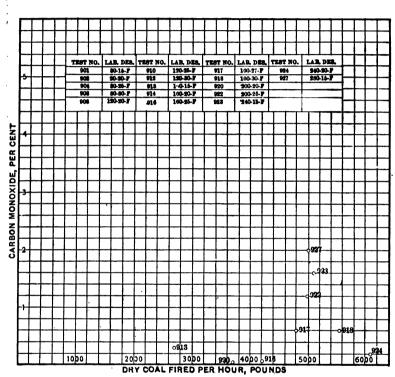
PLOT No. 904.



PLOT No. 905.

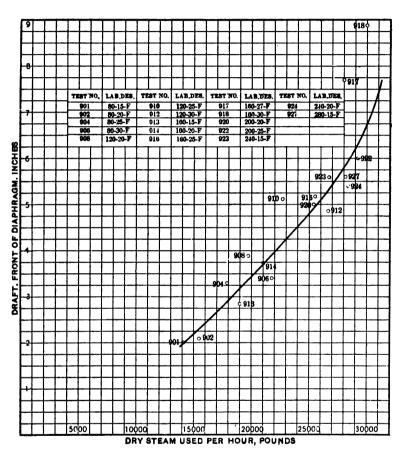


PLOT No. 906.

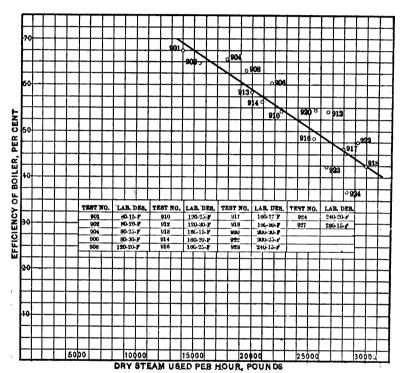


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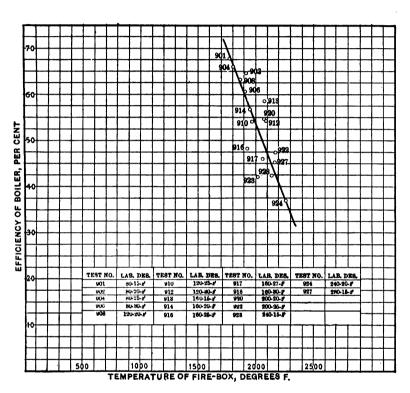
PLOT No. 907.



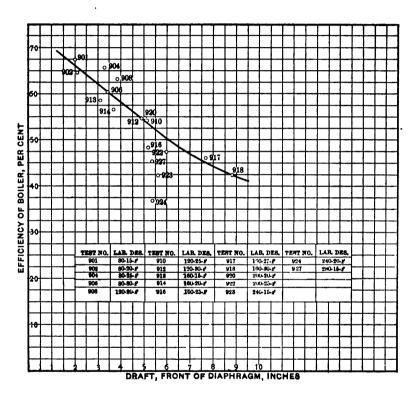
PLOT No. 908.



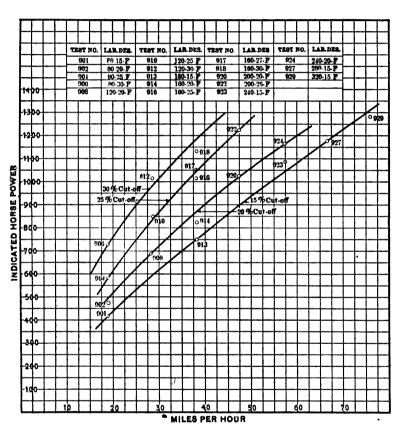
PLOT No. 909.



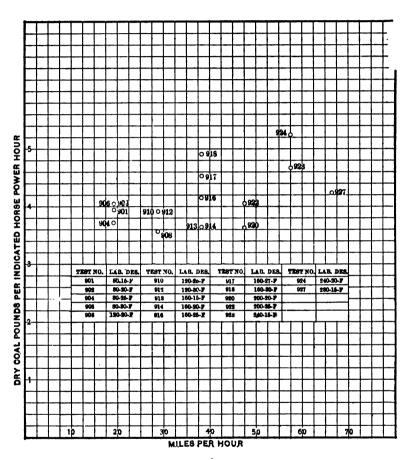
PLOT No. 910.



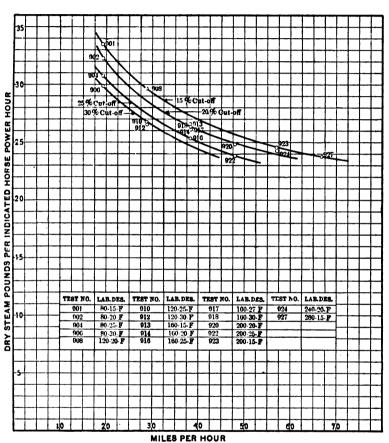
PLOT No. 911.



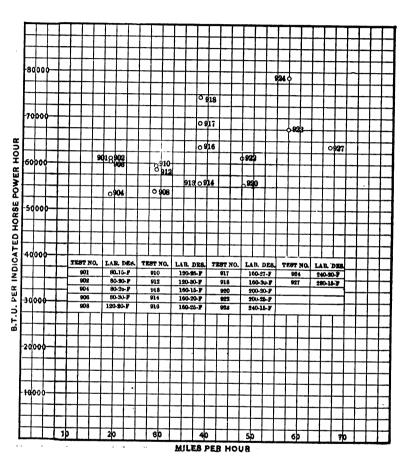
PLOT No. 920.



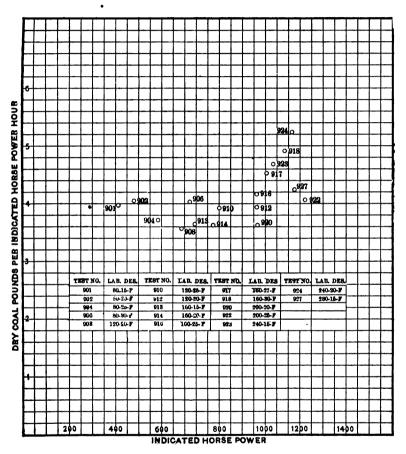
PLOT No. 921.



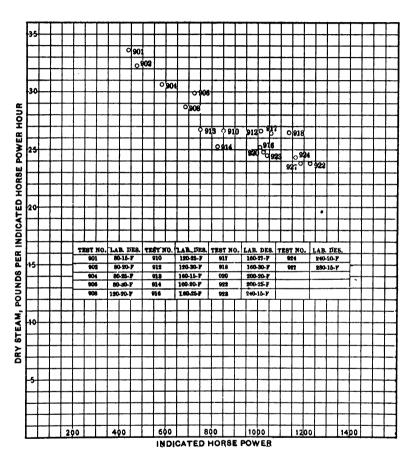
PLOT No. 922.



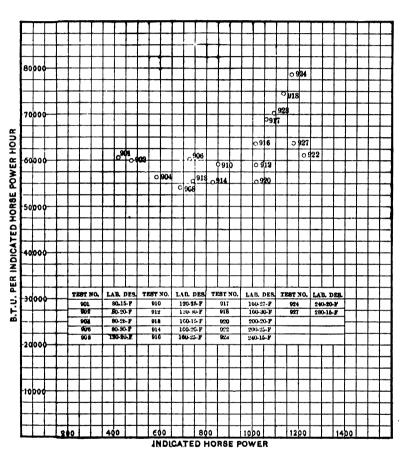
PLOT No. 923.



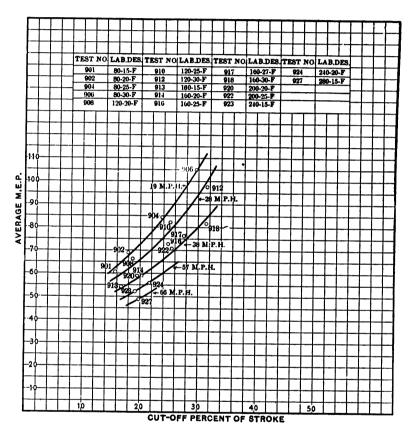
PLOT No. 924.



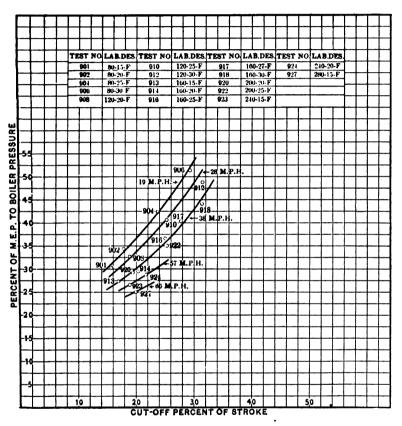
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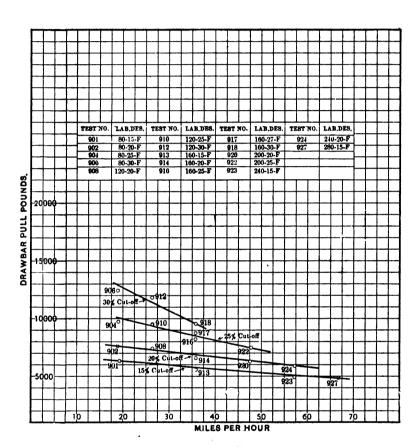
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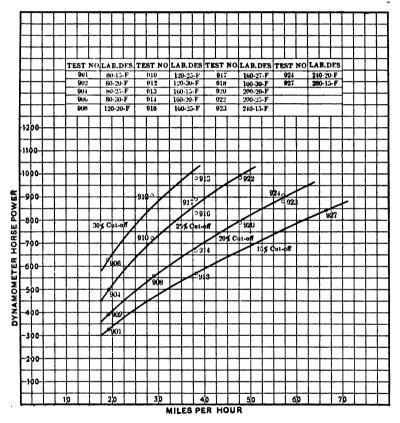
PLOT No. 927.



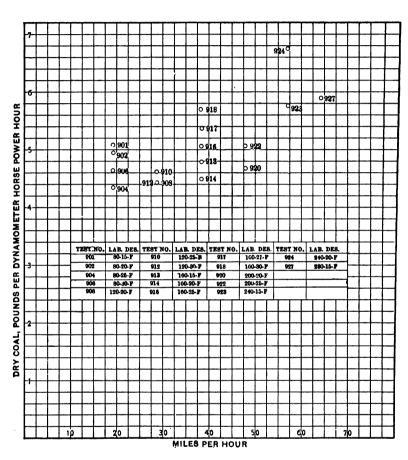
PLOT No. 928.



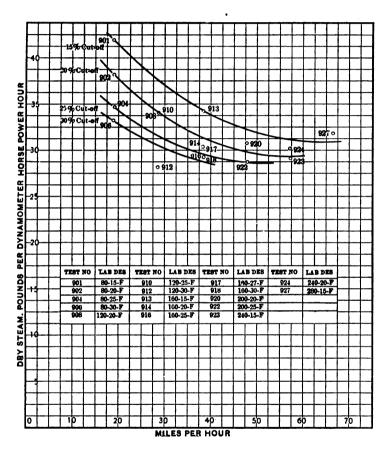
PLOT No. 940.



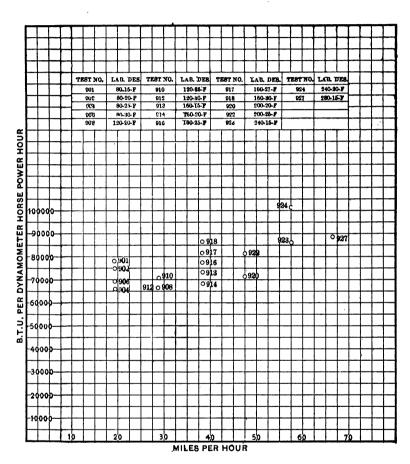
PLOT No. 941.



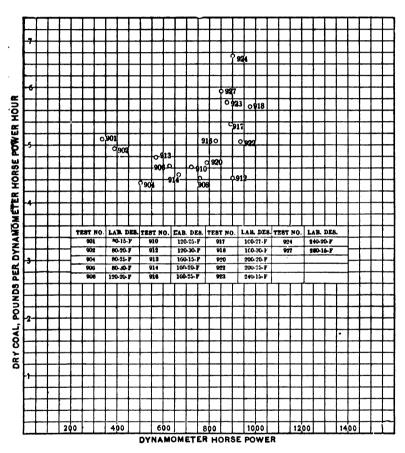
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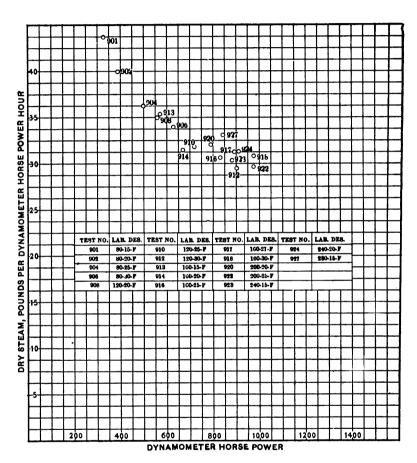
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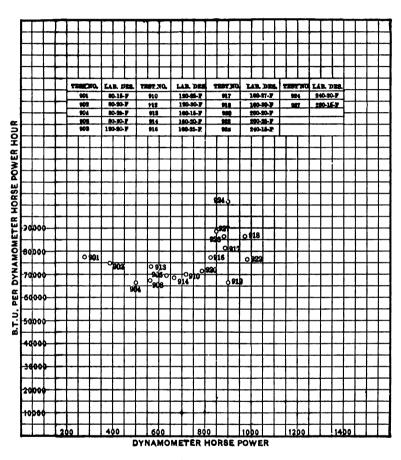
PLOT No. 944.



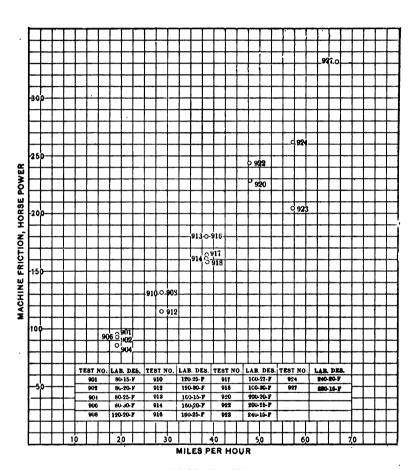
PLOT No. 945.



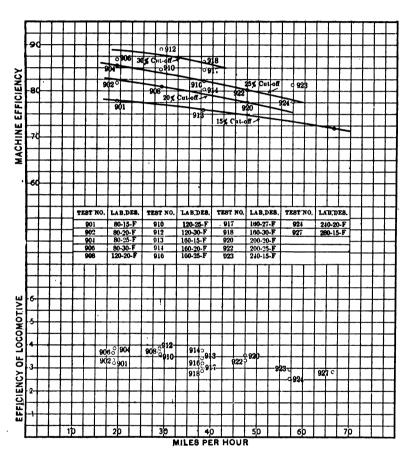
PLOT No. 946.



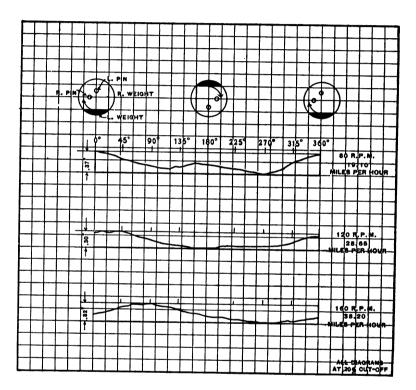
PLOT No. 947.



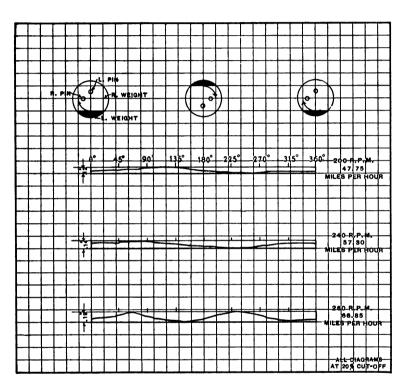
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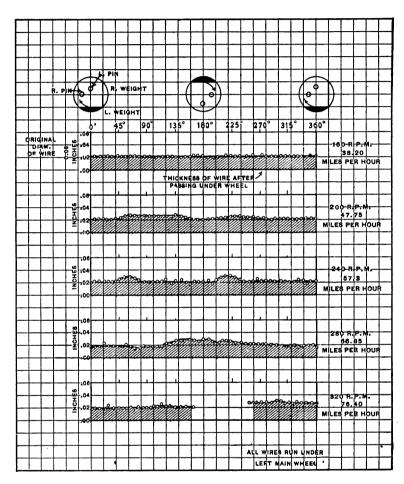
PLOT No. 949.



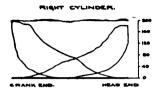
NOSING DIAGRAMS.

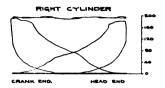


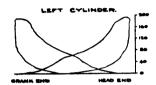
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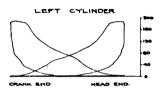


WIRE DIAGRAMS, COUNTERBALANCE TESTS.



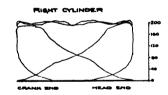


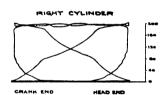


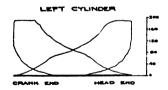


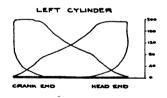
TEST No.901 80-15-F

TEST No. 902 80-20-F





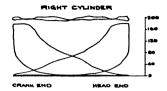


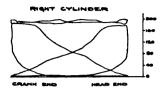


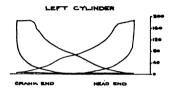
TEST No. 904 80-25-F

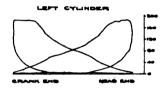
TEST No. 906 80-30-F

TYPICAL INDICATOR DIAGRAMS.



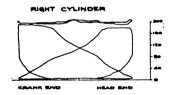


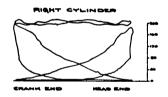


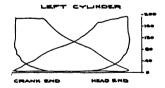


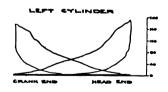
TEST No.908 120-20-F 28.65 MILES PER HOUR

TEST No. 310 120-25-F





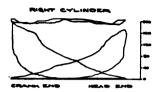


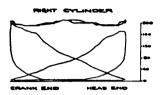


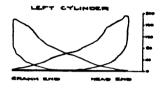
TEST No. 912 120-30-F 28.65 MILES PER HOUR

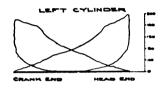
TEST No. 913 160-15-F

TYPICAL INDICATOR DIAGRAMS.



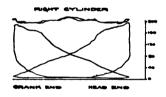


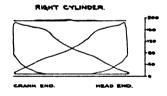


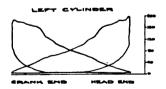


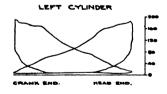
TEST No. 914 160-20-F

TEST No. 916 160-25-F





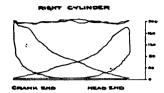


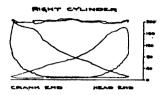


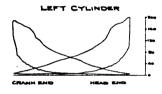
TEST No. 917 160-27-F.

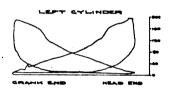
TEST No.916 160-30-F

TYPICAL INDICATOR DIAGRAMS.

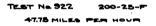


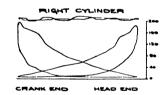


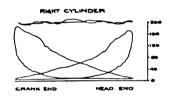




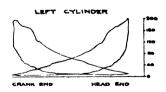
TEST No. 920. 200-20-F: 47.75 MILES PER HOUR







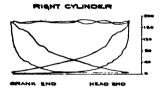


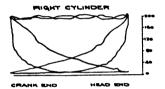


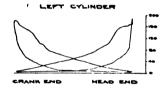
TEST No. 923 240-15-F 57.3 MILES PER HOUR

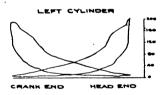
TEST No. 924 240-20-F.

TYPICAL INDICATOR DIAGRAMS.

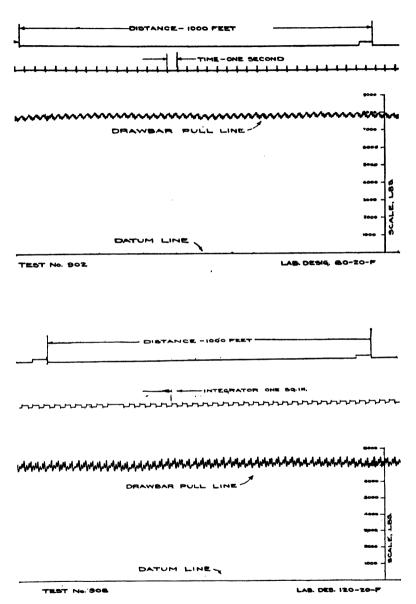




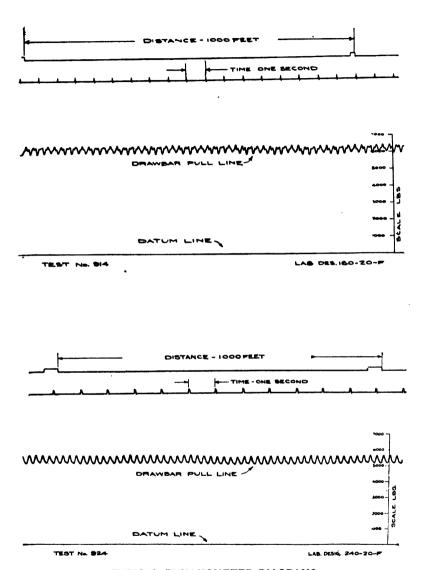




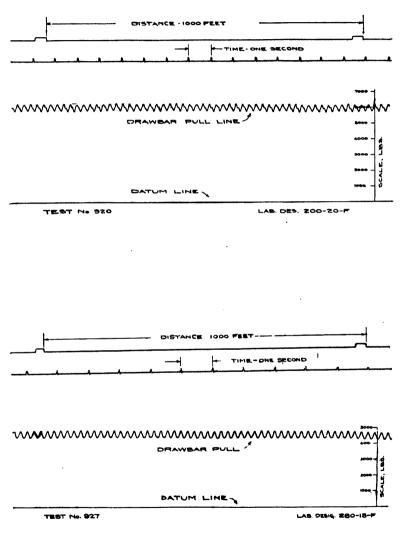
TEST No. 927 280-15-F TEST No. 929 320-15-F
66.85 MILES PER HOUR 76.04 MILES PER HOUR
TYPICAL INDICATOR DIAGRAMS.



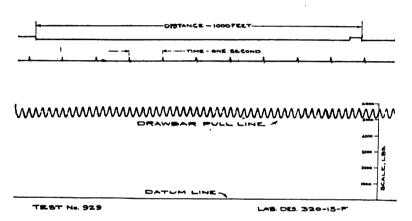
TYPICAL DYNAMOMETER DIAGRAMS.



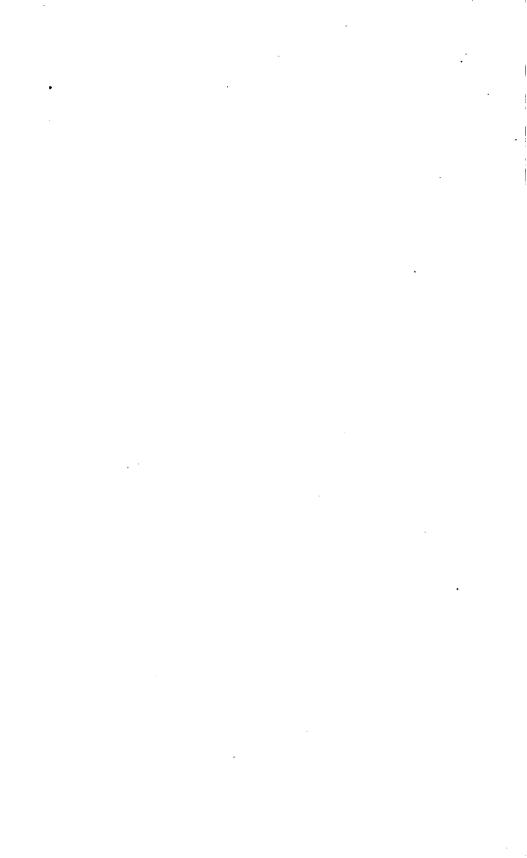
TYPICAL DYNAMOMETER DIAGRAMS.



TYPICAL DYNAMOMETER DIAGRAMS.



TYPICAL DYNAMOMETER DIAGRAMS.



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